SHRI VISHWAKARMA SKILL UNIVERSITY

(A STATE GOVT SKILL UNIVERSITY ESTABLESHED BY GOVT.OF HARYANA)

Name of the Skill Faculty: Skill Faculty of Engineering & Technology

Name of the Programme/Course: D. Voc. (Mechanical-Manufacturing)

Industry Partner: Roop Auto

Duration of the course: 6 Semesters/3 Years

As per the modality of the course, the students admitted in the course are divided in to two groups (i.e. Group- A and Group- B). One group join OJT and completes two MOOC course (on-line mode) while other group join SVSU to attend regular classes (full time) with the details as;

Semester	Group- A	Group- B	Session
1st	SVSU	OJT	Aug. 2020
2 nd	OJT	SVSU	Jan. 2021
3 rd	SVSU	OJT	Aug. 2021
4 th	OJT	SVSU	Jan. 2022
5 th	SVSU	OJT	Aug. 2022
6 th	OJT	SVSU	Jan. 2023

Credit Allocation:

Туре	No. of hrs.	Credit
Theory	15	1
Practical	30	1
On-the-Job Training (OJT)	45	1

Group-A: Scheme and Syllabus

Group-B: Scheme and Syllabus

Scheme & Syllabus

(Session:2020-2023)

(Group-A)

	TEACHING SCHEME FOR FIRST SEMESTER														
									Mar	ks			Tot	al hrs.	ner
Category	Subject Code	Subject Name	Credits		,	Theory		P	ractic	al	Total (T+P)	100	course	_	
ű			Th ·	Pr ·	To .	Int ·	Ext	To.	Int ·	Ext	To.		Th.	Pr.	То.
	ME-302L	Workshop Practice lab	-	4	4	-	-	-	70	30	100	100	-	120	120
Skill Education	IMS-302 IMS-302L	Inspection & Quality Control	3	1	4	15	35	50	35	15	50	100	45	30	75
Skill Ed	*ME-301L	Engineering Graphics and Drawing	-	4	4	-	-	-	70	30	100	100	-	120	120
	SI	EC Total	3	9	12	15	35	50	175	75	250	300	45	270	315
	ENG-301 ENG-301L	Language (English)	3	1	4	15	35	50	35	15	50	100	45	30	75
u C	ME-303, ME-303L	Workshop Technology	4	-	4	30	70	100	-	-	-	100	60	-	60
General Education	MTH-301	Applied Mathematics	4	-	4	30	70	100	-	-	-	100	60	-	60
Genera	CSE-301 CSE-301L	Basics of Computer	3	1	4	15	35	50	35	15	50	100	45	30	75
	IMS-301 IMS-301L	Fundamental of Industrial Management	3	1	4	15	35	50	35	15	50	100	45	30	75
		EC Total	17	3	20	90	210	300	105	45	150	500	255	90	345
	Gr	and Total	20	12	32	105	245	350	280	120	400	800	300	360	660

^{*}Engineering Graphics & Drawing (ME-301L) will be treated as a special case of Practical. The sessional test will be conducted similar to theory subjects but external exam. will not be conducted (as it is practical).

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	TEACHING SCHEME FOR SECOND SEMESTER														
				Credit					Ma	rks				Hrs	
Category	Subject Code	Subject Name	Creuis			Theory		Practical		l	Total		IIIs		
			Т	P	ТО	I	E	ТО	I	E	ТО	(T+P)	Т	P	TO
cation	MC-301	*MOOC/ Online Course-I (Total Quality Managenent-1)	2	1	2	30	70	100	-	1	1	100	30	-	30
General Education Component	EM-301	Entrepreneurship management (MOOC/ Online Course-II)	2	-	2	30	70	100	-	-	-	100	30	1	30
		Total	4	-	4	60	140	200	-	-	-	200	60	-	60
Skill Education Component	OJT-301 On Job Training (OJT)		-	24	24	-	-	-	245	105	350	350	-	1080	1080
Skill			24	-	-	-	245	105	350	350	-	1080	1080		
	Grand Total		4	24	28	60	140	200	245	105	350	550	60	1080	1140

Job Role: Level-3 (After 1st Year of completion)

Machining and quality Technician (ASC/Q3509)

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	TEACHING SCHEME FOR THIRD SEMESTER															
										Mar	ks					
Category		Subject Code	Subject Name	(Credit	s	Theory			Practical			Total (T+P)	Tot	al hrs. course	-
5				Th •	Pr •	To .	Int ·	Ext	То.	Int ·	Ext .	To.		Th.	Pr.	To.
		ME-401L	CAD lab	-	4	4	-	-	-	70	30	100	100	-	120	120
ıcation	nt (SEC)	ME-404 ME-404L	CNC machines & Automation	4	-	4	30	70	100	-	-	-	100	60	-	60
Skill Education	Component (SEC)	ME-502L	Fundamentals of CNC machines	-	4	4	-	-	-	70	30	100	100	-	120	120
		SE	CC Total	4	8	12	30	70	100	140	60	200	300	60	240	300
		EE-401L	Basics of Electrical and Electronics Engg.	3	1	4	15	35	50	35	15	50	100	45	30	75
cation	(GEC)	PHY-401 PHY-401L	Applied Physics	3	1	4	15	35	50	35	15	50	100	45	30	75
General Education	Component (GEC)	IMS-401	Estimating & Costing	4	-	4	30	70	100	-	-	-	100	60	-	60
Gene	Comp	EVS-401	EVS	4	-	4	30	70	100	-	-	-	100	60	-	60
)	ME-403 ME-403L	Applied Mechanics	3	1	4	15	35	50	35	15	50	100	45	30	75
		GI	EC Total	17	3	20	105	245	350	105	45	150	500	255	90	345
		Gra	and Total	21	11	32	135	315	450	245	105	350	800	315	330	645

		TI	EACI	HING S	SCHE	ME F	OR F	OURT	TH SEI	MESTI	ER				
				Credit					Ma	rks				Hrs	
Category	Subject Code	Subject Name	Credits			Theory		Practical		l	Total		His		
			Т	P	ТО	I	Е	ТО	I	E	ТО	(T+P)	T	P	то
on Component	MC-401	*MOOC/ Online Course-III/ Manufacturing Process Technology I and II	2	-	2	30	70	100	-	-	-	100	30	-	30
General Education Component	MC-402	*MOOC/ Online Course- IV/Industrial best practices	2	-	2	30	70	100	-	-	-	100	30	-	30
		Total	4	-	4	60	140	200	-	-	-	200	60	-	60
Skill Education Component	OJT-401	On Job Training (OJT)	-	24	24	-	-	-	245	105	350	350	-	1080	1080
Skill		Total	-	24	24	-	-	-	245	105	350	350	-	1080	1080
	G	rand Total	4	24	28	60	140	200	245	105	350	550	60	1080	1140

Note: * Relevant MOOC/Online course will be offered as per the availability.

 $\ \ Job\ Roles:\ Level-4\ (After\ 2^{nd}\ \ Year\ of\ completion)$

Machining Technician/ CNC Operator (ASC/Q3503)

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	TEACHING SCHEME FOR FIFTH SEMESTER															
					Credit	·c				Mar	ks			Tot	al hrs.	per
Category)	Subject Code	Subject Name		JI Culi		,	Theory	y	P	ractic	al	Total		course	
Cate		Code		Th ·	Pr ·	To ·	Int ·	Ext	To.	Int ·	Ext	To.	(T+P)	Th.	Pr.	To.
		ME-501L	CAD/ CAM	-	4	4	-	-	-	70	30	100	100	-	120	120
Skill Education	Component (SEC)	ME-502	Introduction to Jigs & Fixtures	4	-	4	30	70	100	-	-	-	100	60	-	60
Skill Ed	Compone	ME-503L	CNC Programing lab	-	4	4	-	-	-	70	30	100	100	-	120	120
		SE	CC Total	4	8	12	30	70	100	140	60	200	300	60	240	300
		ME-504	Materials and	3	1	4	15	35	50	35	15	50	100	45	30	75
		ME-504L	Metallurgy			-										
		ME-505	Hydraulics &	3	1	4	15	35	50	35	15	50	100	45	30	75
		ME-505L	Pneumatics													
General Education	Component (GEC)	ME-506	Plant Maintenance & Material Handling	4	-	4	30	70	100	-	-	-	100	60	-	60
Jener	omp	ME-507	Fabrication	3	1	4	15	35	50	35	15	50	100	45	30	75
)	ME-507L	Paulication		1	4	13	33	30	33	13	30	100	43	30	13
		ME-508	Strength of	3	1	4	15	35	50	35	15	50	100	45	30	75
		ME-508L	Materials	3	1	4	13	33	30	33	13	50	100	43	30	13
		GE	EC Total	16	4	20	90	210	300	140	60	200	500	240	120	360
		Gra	and Total	20	12	32	120	280	400	280	120	400	800	300	360	720

TEACHING SCHEME FOR SIX SEMESTER														
							M	arks			Hrs			
Category	Subject Name	Credits		Theory		Practical								
		Т	P	ТО	I	E	ТО	I	E	ТО	Т	P	ТО	
General Education Component (GEC)	Project (Live) (PRO-501)	-	4	4	-	-	-	70	30	100	-	120	120	
Gene	GEC Total	-	4	4	-	-	-	70	30	100	-	120	120	
Skill Education Component (SEC)	OJT (OJT-501)	-	24	24	-	-	-	245	105	350	-	1080	1080	
Co	SEC Total	-	24	24	-	-	-	245	105	350	-	1080	1080	
Gran	nd Total	-	28	28	-	-	-	315	135	450	-	1200	1200	

Job Roles (After 3rd Year of completion):

Machine Shop Supervisor (ASC/Q3505)

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Syllabus: D.Voc. (Mechanical-Manufacturing)

Industry Partner: Roop Auto Ltd.

Session: 2019-22 (Group-A)

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Semester: First

Subject: Workshop Practice lab

Subject Code: ME-302L

Credit	Hours	Marks								
4	120	I	Е	То						
		70	30	100						

List of experiments

- 1. To find the least count of Vernier caliper, micrometer and dial indicator
- 2. To study height gauge and surface plate
- 3. To prepare a job on milling machine
- 4. To prepare a job in fitting shop
- 5. To prepare butt joint using electric arc welding
- 6. To prepare a job on lathe machine including turning, taper turning, facing, threading and knurling operations.
- 7. To prepare lap joint using electric arc welding
- 8. To prepare a joint using gas welding

Subject: Inspection & Quality Control

Subject code: IMS-302

Credit	Hours	Marks							
3	45	I	Е	То					
		15	35	50					

Unit-1: Inspection

Introduction, units of measurement, standards for measurements and interchangeability, types of inspection, remedial, preventive and operative inspection, incoming, in-process and final inspection.

Unit-2: Measurement

Basics principles used in measurement and gauging, study of various measurement instruments- calipers, micrometers, dial indicators, surface plate, try square, protectors, sine bar, slip gauges, profile projector.

Unit-3: Gauging

Introduction, limit gauges-plug, ring, snap, taper, thread, height, depth, feeler, wire gauge and their applications for linear, angular, surface, thread and gear measurement.

Unit-4: Statistical Quality Control

Basics statistical concepts, empirical distribution and histograms, frequency, mean, mode, standard deviation, normal distribution, introduction to control charts-X, R, P and C charts and their applications.

Unit-5: Sampling

Introduction, sampling plans, collection of sample size, methods of taking samples, frequency of samples, inspection plan format and test reports.

Recommended Books

- 1. Statistical Quality Control by M. Mahajan; Dhanpat Rai and Sons, Delhi
- 2. Engineering Metrology by R. K. Jain
- 3. Engineering Metrology by R.K. Rajput, SK Kataria and Sons

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Subject: Inspection & Quality Control lab

Subject code: IMS-302 L

Credit	Hours	Marks							
1	30	I	Е	То					
		35	15	50					

List of Experiments

- 1. Use of dial indicator for measurement taper
- 2. Use of combination set, bevel protector and sine bar for measuring taper
- 3. With the help of given data, plot X, R, P and C Charts
- 4. Use of slip gauge in measurement of centre distance between two pins.

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Engineering Graphics & Drawing

Subject code: ME-301 L

Credit	Hours	Marks							
4	120	I	Е	То					
		70	30	100					

OBJECTIVES

- 1. Understand and appreciate the importance of Engineering Graphics in Engineering
- 2. Understand the basic principles of Technical/Engineering Drawing
- 3. Understand the different steps in producing drawings according to BIS conventions

OUTCOMES

- 1. The student will become familiar with fundamentals of various science and technology subjects and thus acquire the capability to applying them
- **2.** The graduates will become familiar with fundamentals of engineering design. Understanding the concept generation, design optimization and evaluation.
- **3.** Students will be able to effectively design various engineering components and make process plan for the production.

SKILL SET

- 1. Projection of various components according to BIS specifications.
- 2. Assembly of data and information of various components in visualized way
- **3.** Interpretation of technical graphics assemblies

CONTENTS

2. Introduction to drawing, lines and lettering:

- **1.1.** Definition and classification of drawing
- **1.2.** Drawing instruments such as; drawing board, drawing sheets, drafter.
- **1.3.** Types of pencils, sheets, eraser etc.
- **1.4.** Different types of lines (Straight line, inclined line and curved lines)
- **1.5.** Practice engineering style for letters and numbers as BIS: SP:46-2003

Hands on training:

- Prepare drawing sheet by using different types of lines
- Prepare drawing sheet by Bisection of line, angle, arc.

3. Dimensioning and scale:

- 2.1. Importance of dimensioning
- 2.2. Types (i.e. chain, parallel and progressive etc.) and methods of placing dimensioning (i.e. aligned and unidirectional)
- 2.3. Principles of dimensioning and practice dimensioning technique as BIS: SP: 46-2003.

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2.4. Free hand sketching of straight lines, circle, square, Polygons

Hands on training:

- To divide line of length 120mm into 9equal parts
- Divide a circle into 12 equal parts by using engineering compass

4. Introduction to Projection:

- **3.1.** Introduction to first and third angle projection
- **3.2.** Introduction to projection of point, line and plane

Hands on training:

- Practice for projection of point
- Practice for projection of line
- Practice for projection plane

5. Isometric projection

1.1 Isometric drawing of simple geometric solids

Hands on training:

• Prepare drawing sheet of isometric projection.

6. Orthographic projection

1.1 Orthographic projection of simple geometric solids.

Hands on training:

• Prepare drawing sheet of orthographic projection

Hands on training:

- Prepare drawing sheet of orthographic projection
- Prepare drawing sheet of isometric projection.

Text Book

- 1. Engineering Drawing Plane and Solid Geometry: N.D. Bhatt and V.M. Panchal, Forty-
- 2. Fourth Edition 2002, Charotar Publishing House.
- 3. Engineering Graphics and Drafting: P.S. Gill, Milenium Edition, S.K. Kataria and Sons.

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Language (English) Subject code: ENG-301

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Objectives

• Develop effective communication skills among the students for the business world.

Learning Outcomes

- Able to differentiate in the vowels and consonants that can help the students to pronounce words better and be able to learn phonetics.
- Learn the correct pronunciation of the words helping in the reduction of Mother Tongue Influence.
 - Able to communicate effectively and will have improved verbal communication.
- Learn to frame the sentences properly with the correct formation. This will improve the written skills of the students.
- Able to write paragraphs on different topics with the correct usage of vocabulary and will improve the written as well as verbal communication.
- Learn the correct usage of the punctuation marks, will draft formal & informal emails and will comprehend the articles.
- Effectively use established communication systems and protocols in the workplace.

Unit	Topic	Key Learning			
I	Communication	Meaning of Communication,			
		Importance of Communication,			
		Types of Communication, Process of Communication,			
		 Communication network in an organization, 			
		Barriers to Communication,			
		Essentials of good Communication.			
II	Grammar and Usage	Subject and verb agreement,			
		• Tenses: simple past (negatives/interrogatives) present			
		perfect,			
		• past perfect continuous,			
		• past perfect,			
		• expressing future time (will and going to),			

		 Passive voice (perfect tenses and modals), Modals (must, should ought to, would), Linking words (to like because although, instead of, if, as, since, who, which that, when however, in spite of), Reported speech, statements, questions (yes/no).
III	Reading Skills	 Prose texts: The Gift of the Magi by O. Henry Poems: 1. Death the Leveller by James Shirely 2. Mending wall – Robert Frost Drama: Refund by Fritz Karinthy
IV	Listening Skills	 The process of listening, Types of listening, Benefits of effective listening, Barriers to listening.
V	Writing Skills	 Paragraph Writing:(Describing objects, describing people, Narrating events, stories) Letter Writing: Application for leave Application for jobs, asking for information from various agencies (e.g. Last date for getting prospects; price of items before placing orders) Note making Ending (punctuation, spelling, appropriate vocabulary, structures)

Suggested Readings:

- Sethi, J & Dractice Course in English Pronunciation, Prentice Hall of
- India, New Delhi.
- Sen, Leena. Communication Skills, Prentice Hall of India, New Delhi.
- Prasad, P. Communication Skills, S.K. Kataria& Sons.
- Bansal, R.K. and J.B. Harrison. Spoken English, Orient Language.
- Roach Peter. English Phonetics and Phonology.
- A.S. Hornby's. Oxford Advanced Learners Dictionary of Current English, 7th Edition.
- Prasad, P. The Functional Aspects of Communication Skills, Delhi.
- McCarthy, Michael. English Vocabulary in Use, Cambridge University Press.
- Rajinder Pal and PremLata. English Grammar and Composition, Sultan Chand Publication.
- Idioms & Phrases (English-Hindi), Arihant Publication (India) Pvt. Ltd.

• One Word Substitution, Dr. Ashok Kumar Singh, Arihant Publications (India) Pvt,Ltd

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Language English Lab

Subject code: ENG-301 L

Credit	Hours	Marks		
1	30	I	Е	To
		35	15	50

Objectives: Develop effective communication skills among the students for the business world

Learning Outcomes

- Able to differentiate in the vowels and consonants that can help the students to pronounce words better and be able to learn phonetics.
- Learn the correct pronunciation of the words helping in the reduction of Mother Tongue Influence.
 - Able to communicate effectively and will have improved verbal communication.
- Learn to frame the sentences properly with the correct formation. This will improve the written skills of the students.
- Able to write paragraphs on different topics with the correct usage of vocabulary and will improve the written as well as verbal communication

List of Practical's

- 1. **1.** Greetings and starting a conversation.
- 2. Nov Verbal Communication Techniques during conversation.
- 3. Verbal Communication Techniques during Conversation.
- 4. PPT presentation.
- 5. Debate.
- 6. Situational dialogues / Role play.
- 7. Telephonic skills.
- 8. Group Discussions

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Subject: Workshop Technology

Subject code: ME-303

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Unit-1: Metal Cutting

Introduction and definition, various types of single point cutting tools and their uses, Single point cutting tool geometry, Tool signature and its effect, Heat produced during cutting and its effect, cutting speed, feed and depth of cut and their effect.

Unit-2: Lathe, drilling and boring operations

Introduction, function of various parts of a lathe, classification and specifications of various types of lathe, Lathe operations- plain and step turning, facing, parting off, taper turning, drilling, reaming, threading and knurling. Lathe accessories-centres, dogs, types of chucks, face plate, angle plate, mandrel, steady rest. Work holding devices.

Working principle of drilling, its classification, various operations performed on drilling machine-drilling, spot facing, reaming, boring, counter boring, counter sinking, tapping, nomenclature of a drill, types of drills

Working principle of boring, classification of boring machines, boring tools, boring bars and boring heads.

Unit-3: Milling and Grinding operations

Introduction, working principle of milling machine, classification, brief description and applications of milling machine, Main parts of column and Knee type milling machine, Milling methods-up milling and down milling, Milling operation-face milling, angular milling, form milling and gange milling, working holding devices.

Purpose of grinding, various elements of grinding wheel-Abrasive, Grade, Structure, Bond. Common wheel shapes and types of wheels- built up wheels, mounted wheels and diamond wheels, specification of grinding wheels as per BIS, Truing, dressing, balancing and mounting

of wheel, Grinding methods-Surface grinding, cylindrical grinding and centreless grinding, Grinding machine-Cylindrical grinder, surface grinder, internal grinder

Unit-4: Welding

Principle of welding, classification of welding processes, Advantages and limitations of welding, Industrial applications of welding, welding positions and techniques, symbols, Gas welding-Principle of operation, types of gas welding flames and their applications, Gas welding equipment, Gas welding torch. Arc. Welding-Principle of operation, Arc welding machines and equipment, A.C. and D.C. arc welding, effect of polarity, current and voltage regulations. Welding defects-types of welding defects, their causes and remedies

Unit-5: Cutting Tool Materials

Introduction, properties of cutting tool materials, study of cutting tool materials- High speed steel, Tungsten Carbide, Cobalt steel cemented carbides, stellite, ceramics and diamond.

Recommended Books

- 1. Manufacturing Technology by Rao: Tata McGraw Hill Publications, New Delhi
- 2. A Text Book of Production Engineering by P.C. Sharma: S. Chand and Company Ltd., New Delhi.

Subject: Applied Mathematics

Subject code: MTH-301

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Objectives

• Develop the knowledge in the area of algebraic functions to solve engineering problems.

Learning Outcomes

- Learn the applications of Sets, Relations and Functions.
- Learn to solve special series and sequences
- Understand basic arithmetic and calculation methods.
- Learn co-ordinate Geometry.
- Learn to solve Statistics and Probability related problems.

Unit	Торіс	Key Learning	
I	Sets, Relations and Functions	Theory of Sets,Relations,Functions,	
II	Sequence and Series	 Polynomials and Graphical Representation Introduction to Sequence and Series, Arithmetic Progression (A.P.), Geometric Progression (G.P.), 	
III	Algebra-I	 Harmonic Progression (H.P.) Partial Fraction, Permutation, 	
137	T.:	Combination,Binomial Theorem	
IV	Trigonometry	 Trigonometric Ratio, Compound Angles, Multiple and sub multiple angles, Transformations of products into sums or differences and vice versa 	
V	Straight Lines	 Cartesian and Polar Coordinate, Different Forms of a Straight Line, General Equation of a Line, Distance of a Point from a Line 	

Suggested Readings:

• Mathematics for class XI Part I and II NCERT.

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• Mathematics for class XII Part I and II NCERT.

Subject: Basics of Computer

Subject code: CSE-301

Objectives

• Build basic technical skills and develop any kind of computer application.

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Learning Outcomes

- State the applications of Computers and understand the basic components of computer.
- Identify & describe various parts of computers like CPU, keyboard, monitor, etc.
- View files, work with files and customize window.
- Able to Differentiate in various operating system.
- Apply the office Applications for the task assigned by the authorities.
- Outline the basics of Networking.
- Make use of Internet and its applications when required.

Unit	Topic	Key Learning			
I	Introduction to	Basic Applications of Computer;			
	Computer system	Block Diagram of Computer System, Input / Output			
		Devices,			
		Computer Memory,			
		Concepts of Hardware and Software;			
		Computer Virus: Definition,			
		Types of viruses, Characteristics of viruses, Anti-virus			
		software.			
II	Operating System	Overview of operating system:			
		Definition,			
		Functions of operating system,			
		Need and its services,			
		Types of operating system,			
		Batch Processing,			
		Spooling, Multiprocessing, Multiprogramming, Time-			
		Sharing, Comparison between DOS and windows			
		Comparison between DOS and windows, Comparison between University and Windows			
III	Office Applications	Comparison between Unix and Windows. MONIX AND TO THE PROPERTY OF TH			
1111	Office Applications	• Introduction to MS Word, Introduction to MS Excel,			
		• Introduction to MS PowerPoint,			
		• Menus,			
		• Shortcuts,			
		Document types,			

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		• Formatting decomments			
		• Formatting documents,			
		• spread sheet and presentations,			
		Working with Spreadsheets,			
		Different templates.			
IV	Networking	Network Technologies,			
		• Introduction to Internet: Network connecting devices,			
		Topologies,			
		• HTTP,			
		• HTTPS DNS,			
		• Hub,			
		• Switches,			
		• Router,			
		Repeator, Firewalls			
V	World Wide Web	WWW and Web Browsers Introduction,			
		Objectives,			
		Concept of internet,			
		Overview of search engines,			
		Popular search engines in use,			
		Surfing the web and websites.			

Suggested Readings:

- Computers and Beginners by Jain, V.K.;
- Computer Fundamentals by Anita Goel, Pearson.

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Subject: Basics of Computer lab Subject Code: CSE-301L

Objectives: Build basic technical skills and develop any kind of computer application.

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

Learning Outcomes

- State the applications of Computers and understand the basic components of computer.
- Identify & describe various parts of computers like CPU, keyboard, monitor, etc.
- View files, work with files and customize window.
- Able to Differentiate in various operating system.
- Apply the office Applications for the task assigned by the authorities.
- Outline the basics of Networking.
- Make use of Internet and its applications when required.

List of Practical's

- 1. Troubleshooting
- 2. Practical based on to be exposed/shown various components and supposed how to switch on a computer.
- 3. Handling Boot Setup, Installation of Operating System
- 4. WordPad, Notepad, Sticky Note, Snipping tool, Paint
- 5. Ms Word
- 6. MS-Excel- Creating charts, Creating tables
- 7. MS-PowerPoint
- 8. Case study on Operating systems (Windows/ Ubuntu/ Android/iOS)
- 9. Networking
- 10. Sending E-mails

Suggested Readings:

- 1. Introduction to Information Technology, Leon Tech World by Leon and Leon
- 2. Foundations of Computing, BPB Publiction by Sinha, Kr. Pradeep and Preeti Sinha;
- 3. Word Processing and Typing by Sharon Spencer, Heinemann.
- 4. MS Office by S.S. Srivastava, Firewall Media.
- 5. Microsoft Office 2010 by Bittu Kumar, V & S Publications
- 6. Data Communication and Networking by Behrouz.A. Forouzan, McGraw Hill

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Subject: Fundamental of Industrial Management

Subject code: IMS-301

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Course Objectives:

- Understanding the knowledge of Quality Control, inspection and quality assurance management used in the organization.
- Develop the skill for using tool and techniques for quality in Industry
- Apply elementary knowledge of quality concepts for quality assurance.

Learning Outcome:

- Students will be able to understand the daily management system related to Quality in the shop floor.
- Student will able to solve different type of problems in their manufacturing processes.
- Ensure implementation of 5S activities at the shop floor/ office area.
- Students will able to apply 5S and safety in their work place.

Unit-1

Concept of Quality:

- 1.1Quality: Definition, History, Importance
- 1.2 Introduction to Quality Control.

Unit-II

Organizational Aspects of Quality Assurance:

- 2.1 Quality Assurance (QA): Introduction, Definition, QA in different stages, Quality Planning.
- 2.2 ISO: Introduction, Benefits of ISO.
- 2.3 ISO 9001, Benefits of ISO 9001.

Unit-III

Problem solving tools and techniques:

- 3.1Definition of a problem
- 3.2 Type of problems, classification of problems
- 3.3 Problem solving tools: Introduction to Cause and effect diagram, Histogram, Pareto charts,

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Unit-IV

Total Quality Management:

- 4.1 Basic concept of TQM, features of TQM
- 4.2 principles of TQM
- 4.3 Concept of TPM
- 4.4 Quality allied concept: KAIZEN, Poke yoke

Unit-V

5 S and Safety:

- 5.1 Detailed concept of 5S and safety used in Industries
- 5.2 Integrated Management system

Suggested Readings:

- 1. Total quality Management by L.Sganthi & Anand A. Samuel, PHI Publication.
- 2. Total quality Management by Poornima M Charantimath, Pearson Publication.

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Subject: Fundamentals of Industrial Management lab

Subject code: IMS-301 L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

List of Experiments

- **1**. Draw and Demonstrate the process flow diagram
- 2. Draw and demonstrate Pareto diagram
- 3. Draw and Demonstrate cause and effect diagram

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Semester: Second

Subject: MOOC Course (Total Quality Management-1)

Subject Code: MC-301

Credit	Hours	Marks		
2	30	I	Е	То
		30	70	100

Unit-1: Introduction to Quality Management System

Concept of quality, dimension of Quality, Definition of quality, producer and consumer perspective of quality, variability, quality improvements and quality characteristics, basic terminologies relating to Quality.

Unit-2: Introduction to Total Quality Management

Management Aspects of Quality, Edward Deming's Framework for Quality and Productivity Improvement Management, Shewhart Cycle, Juran's Management Philosophy, Feigenbaum's concept of Companywide Quality Control, Quality Circle and Historical reasons for limited Success of TQM.

Unit-3: Introduction to Concept of Probability

Basic Concepts of Probability Distribution and Normal Distribution, Overview of Six Sigma, Introduction to DMAIC, Overview of Steps in DMAIC, Overview of steps of DMADV, Generations of Six Sigma, Overview of Toyota Production System, Kaizen

Unit-4: Tools for Quality Assurance

Histogram, Check Sheet, Pareto Chart, Cause and Effect Diagram, Defect Concentration Diagram, Scatter Diagram, Affinity Diagram, Relations Diagram, Tree Diagram, Matrix Diagram.

Unit-5: Control Charts

Samples and Distribution, Normal Distribution, Basics of X bar and R chart, Estimating Mean and Standard Deviation, Phase 1 of Control Chart Usage, Example of X bar and R chart, Process Capability, Effects of Variable Sample Size.

Recommended Books

- 1. Statistical Quality Control by M. Mahajan; Dhanpat Rai and Sons, Delhi
- 2. Engineering Metrology by R. K. Jain

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3. Engineering Metrology by R.K. Rajput, SK Kataria and Sons

Subject: MOOC Course (Entrepreneurship Management)

Subject Code: EM-301

Credit	Hours	Marks		
2	30	I	Е	То
		30	70	100

UNIT	KEY LEARNING		
UNIT I	Meaning, Nature and Scope		
Entrepreneurship	Characteristics and Qualities of a Successful		
	Entrepreneur		
	Relationship between Entrepreneurship Development		
	and Economic Development		
UNIT-II	Entrepreneurship and Society		
Entrepreneurship and	New Venture Development- Meaning and		
Society	Stages		
J.	Sources of Financing Entrepreneurship		
	Managerial Vs Entrepreneurial Approach.		
UNIT-III	EDP Programs		
EDP Programs	Concept of Economic Freedom		
	Financial Markets and Entrepreneurship		
	Venture Capital; Angel Capital		
UNIT-IV	Entrepreneurial Strategies and Business Plan		
Entrepreneurial Strategies	Presenting Business Plans to the Investors		
and Business Plan:	Future of Entrepreneurship in India		
UNIT-V	Concept		
Women Entrepreneurship	Factors governing women entrepreneurship		
	Schemes for women entrepreneurship		
	Rural Entrepreneurship, Concept, advantage		
	and challenges.		

Text/ Reference Books

- Dollinger, MJ, Entrepreneurship- Strategies and Resources, Pearson Education.
- Desai, Vasant, Entrepreneurship Development, Himalaya Publishing House.
- Gupta, C.B. and Srinivasan, P., Entrepreneurship Development, Sultan Chand & Sons.
- Charanthimath, P.M., Entrepreneurship Development and Small Business Enterprise, Pearson Education.

 Havinal, Veerbhadrappa, Management and Entrepreneurship, 1st Edition, New Age International Publishers, 2008.

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Semester: Third

Subject: CAD lab

Subject Code: ME-401L

Credit	Hours	Marks		
4	120	I	Е	То
		70	30	100

List of Experiments

- 1. Introduction to Computer Aided Drafting (2D) commands of any one software (Auto CAD, Soild works, Unigraphics etc.).
 - 1.1 Concept of Auto CAD, Tools bars in CAD software, coordinate system, snap, grid and ortho mode (Absolute, Relative and Polar), setting of units and layout.
 - 1.2 Drawing commands-point, line, arc, circle, ellipse
 - 1.3 Editing commands-scale, erase, copy, stretch, lengthen and explode
 - 1.4 Dimensioning and placing text in drawing area
 - 1.5 Sectioning and hatching
 - 1.6 Inquiry for different parameters of drawing entity
 - 1.7 Creat layers within a drawing
 - 1.8 Specifying geometrical dimensioning & tolerancing (GD & T) parameters in drawing
- 2. Details and assembly drawing of the following using drafting software (2D)
 - 2.1 Stepped pulley, V-belt pulley
 - 2.2 Flanged coupling
 - 2.3 Machine tool holder
- 3. Isometric Drawing by using CAD using any part modelling software (3D)

Drawing of the following on computer

- (a) Cone
- (b) Cylinder
- (c) Cube
- (d) Spring
- (e) Isometric view of objects
- 4. Introduction to any part modelling software (Pro-E, Solid works, Auto CAD, Unigraphics, Catia etc.)

Introduction to Sketcher, Sketch entities, sketch tools, blocks, dimensioning

4.1 part modelling tools:

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- 4.1.1 Creating loft features
- 4.1.2 Creating extrude features creating revolve creating swept
- 4.1.3 Creating reference- points, axix, coordinates
- 4.1.4 Creating curves
- 4.1.5 Creating fillet features
- 4.1.6 Inserting Hole types
- 4.1.7 Creating Chamfer
- 4.1.8 Creating Shell
- 4.1.9 Creating Rib
- 4.1.10 Environment & utilities- Working with views and manipulating views
- 4.1.11 Create parts e.g. Piston, pin, bolts and nuts, fixture, jig parts, washer, rings, gaskets etc.

List of books

- 1. Auto CAD 2000 by Ajit Singh, TMH, New Delhi
- 2. Engineering drawing with AutoCAD by T.Jeyapooran; Vikas publishing house, Delhi

Subject: CNC machines & Automation

Subject Code: ME-404

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Unit-1: Introduction

Introduction to NC, basic components of NC, MCU, input devices, advantages/ disadvantages of NC machine over conventional machines, CNC & DNC, their types, their advantages, disadvantages and applications, selection of parts to be machined on CNC machines, problems with conventional NC.

Unit-2: System Devices

Control system, feedback control classification (open & close loop), Actuators, transducers and sensors, characteristics of sensors, techpmeter, LVDT, opto-interrupters, potentiometers for linear and angular position, encoder and decoder, axis drive, other classification of CNC machines-feedback, motion, positioning.

Unit-3: Problems in CNC machines

Common problems in mechanical, electrical, pneumatic, electronic and PC components of CNC machines, diagnostic study of common problems and remedies, use of on-line fault finding diagnosis tools in CNC machines, methods of using discussion forums, environmental problems.

Unit-4: Automation and NC system

Automation, suitability of production system to automation, types, emerging trens in automation, automatic assembly, manufacture of printed circuit boards, manufacture of integrated circuits, overview of FMS, AGV, ASRS, group Technology, CAD/CAM and CIM, Automated identification system, concept of AI, Robotics, nomenclature of joints, motion.

Unit-5: Part programming

Part programming and basic procedure of part programming, NC blocks, part programming formats, simple programming for rational components (point to pint, straight line, curved surface), tool off sets, cutter radius compensation and wear compensation.

Text Book:-

- CNC Machines by By B. S. Pabla, M. Adithan(First Edition), New Age International (P) Ltd.
- 2. CNC Machines and Automation Paperback 2014, by Khushdeep Goyal, Katson Books
- 3. CNC Machines by Sandeep Bajaj, Ishan Publication

Reference Book:-

CNC Technology & Programming by Tilak Raj, DhanpatRai Publication

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Subject: Fundamentals of CNC Machines Lab

Subject Code: ME-502L

Credit	Hours	Marks		
4	120	I	Е	То
		70	30	100

Objectives

To make students in depth knowledge about CNC Machines, Machine setting, Tools used, tool offset and setting of CNC Machines.

Learning Outcomes

- 1.To be able to differentiate between conventional & CNC Machine in respect to working, components, operation.
- 2. To understand setting up of tooling for CNC. One should have knowledge of types of cutting tools & tool material used.
- 3. To understand tool & work holding devices used & locating principle
- 4. To take tool offsets and work-offset on CNC machine.

List of Experiments

- 1. Introduction to CNC and Understanding of Panel board.
- 2. Types of programs like Fanuc, Siemens, Mitsubishi, Allen Bradley etc.
- 3. Movement of Axis, tool change, use of hands wheel, Jog and manual data input.
- 4. Study of ATC with demonstration and Setting and adding new tool in ATC.
- 5. Practically finding out tool parameters on tool presetter machine.
- 6. Finding out coordinates for work and tool.
- 7. Performing tool offset for milling machine.
- 8. Performing Work offset for milling machine
- 9. Performing tool offset for Lathe machine.
- 10. Performing Work offset for Lathe machine.

Process

- 1. Interpretation and understanding of the component Drawing
- 2. To conceptualize the process based on location points, resting points and clamping points. Which surfaces and operations (drilling, milling, tapping, boring, reaming, to be done.

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- 3. Writing down detail process operation by operation using different jigs and fixtures as conceptualized.
- 4. Organising fixtures tools, toolings, material for machining the component.

Preparing machine for production

- 1. Select or write the program for machining the component.
- 2. Arranging the tools and setting them on presenters.
- 3. Loading the tools on Auto tool changer as per the program
- 4. Load the fixture

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Subject: Basics of Electrical and Electronics Engineering

Subject Code: EE-401

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Objectives

• Provide quality electrical engineering knowledge with extensive hands-on and laboratory experience.

Learning Outcomes

- Outline various electrical quantities and their units.
- Able to derive Ohm's Law and make use of its applications.
- Able to understand the concept of AC circuits
- Able to understand the basic concept of semiconductor materials.
- Outline the various concepts of SMPS, inverter & UPS.

Unit	Topic	Key Learning		
I	Basic Electrical	Basic concept of charge,		
	Quantities	• current,		
		• voltage,		
		• resistance,		
		• power,		
		energy and their units,		
		Conversion of units of work,		
		power and energy from one form to another		
II	DC Circuits	Ohm's Law, Series – parallel resistance circuits,		
		calculation of equivalent resistance,		
		Kirchhoff's Laws and their applications		
III	AC Circuits	Concept of AC Generation,		
		Difference between AC and DC,		

		1				
		•	Concept of alternating current and voltage,			
		•	equation of instantaneous values,			
		•	average value, r.m.s value, form factor, power factor etc.,			
		A.C. Series Circuits with (i) resistance and inductance				
		(ii) resistance and capacitance and (iii) resistance				
			inductance and capacitance			
		•				
IV	Basics of Semiconductor	•	Semiconductor materials,			
		Metals and Semiconductors and Photo-electric emission.				
		N-type and P-type semiconductor,				
		• PN junction diode,				
		Forward & Reverse bias,				
			Zener diode.			
V	Power supply	•	Introduction and Working of Switched Mode Power			
		Supply (SMPS),				
		•	Voltage Regulator,			
			Introduction to Inverters and UPS.			

Suggested Readings:

- Electrical Technology by BL Theraja, S Chand and Co, New Delhi.
- Basic Electrical and Electronics Engineering by SK Sahdev; Dhanpat Rai and Sons, New Delhi.
- Experiments in Basic Electrical Engineering by SK Bhattacharya, KM Rastogi; New Age International (P) Ltd.; Publishers New Delhi.

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Subject: Basics of Electrical and Electronics Engineering lab

Subject Code: EE-401L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	100

Objectives: Provide quality electrical engineering knowledge with extensive hands-on and laboratory experience.

Learning Outcomes

- Outline various electrical quantities and their units.
- Able to derive Ohm's Law and make use of its applications.
- Make use of the capacitors and use them in series and parallel connection.
- Able to understand the electromagnetic effects and its laws.
- Outline the various concepts of AC Circuits and its connection with resistance, inductance and capacitance.

List of Experiments

- Verify that resistance of conductor is directly proportional to resistivity and length and inversely proportional to cross- sectional area of the conductor
- 2. Verification of Ohm's Law
- 3. Study of series resistive circuits
- 4. Study of parallel resistive circuits.
- 5. Verification of Kirchhoff's current and voltage laws applied to DC circuits
- 6. Study of current, voltage and resistance measurement using of Multi-meter
- 7. Verification of Faraday's Laws of electromagnetic induction.
- 8. Study of SMPS Circuit.
- 9. Study of V-I Characteristic of Diode

Suggested Readings:

- Electrical Technology by BL Theraja, S Chand and Co, New Delhi.
- Basic Electrical and Electronics Engineering by SK Sahdev; Dhanpat Rai and Sons, New Delhi.

• Experiments in Basic Electrical Engineering by SK Bhattacharya, KM Rastogi; New Age International (P) Ltd.; Publishers New Delhi.

Subject: Applied Physics
Subject Code: PHY-401

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Learning Outcomes:

- To impart fundamental knowledge in the areas of scalar and vector quantities, basic laws of science, magnetism and electrical concepts.
- To apply fundamental knowledge in the area of Magneto-static and electro-magnetism.
- At the end of the course the students are familiar with the basic principles and applications of physics in various fields

Unit Number	Key Learning				
Unit-I Physical	Physical quantities, units, systems of units – CGS, MKS and SI,				
quantities, Units	dimensions and dimensional formula, Principle of Homogeneity,				
and Dimensions,	Checking the correctness of physical equations, Vectors and scalars,				
Vectors and	representation of a vector, Resolution of vectors, Rectangula				
scalars:	components of vectors, Dot Product and Cross Product of vectors,				
	Simple numerical				
Unit-II Newton's	Motion along a Straight Line, Distance and displacement, Speed and				
Laws of Motion,:	velocity, average velocity, acceleration, Introduction of force				
Unit-III Work,	Laws of motion, momentum, conservation of momentum, Work done				
Energy and Power	by force, negative work and positive work, Energy, Power, Kinetic				
	and potential energy, Laws of conservation of energy, Work energy				
	theorem.				
Unit-IV	Keplar's laws of planetary motion. The universal law of gravitation,				
Gravitation	Acceleration due to gravity and its variation with altitude and				
	depth.Gravitational potential energy and gravitational potential.				
	Escape velocity. Orbital velocity of a satellite. Geo-stationary				
	satellites.				
Unit-V	Thermal equilibrium and definition of temperature (zeroth law of				
Thermodynamics	thermodynamics). Heat, work and internal energy. First law of				
_	thermodynamics. Isothermal and adiabatic processes, Second law of				
	thermodynamics: reversible and irreversible processes. Heat engine				
	and refrigerator				

Recommended Books:-

1. Halliday and Resnick (2013), 'Fundamentals of Physics', Wiley Eastern Limited, 10th Edition

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2. 'Modern Engineering Physics', S. Chand Publications

Subject: Applied Physics Lab

Subject Code: PHY-401L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

List of Experiments

- 1. Measurement of volume of a solid/hollow cylinder by Vernier Caliper.
- 2. Measurement of cross-sectional area of a wire by Screw Gauge.
- 3. Measurement of radius of curvature of a spherical surface by a Spherometer.
- 4. Calibration of a meter scale by using travelling microscope.
- 5. Determination of co-efficient of Friction by inclined Plane Method.
- 6. Determination of g by simple pendulum.
- 7. Determination of Moment of Inertia using a fly wheel.
- 8. Tracing of Lines of force due to a bar magnet with N-pole pointing North & N-pole pointing South and locate the neutral points.
- 9. Verification the laws of resistance by connecting two given standard resistances in series & in parallel using Ohm's Law.

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Subject: Estimating & Costing

Subject Code: IMS-401

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Unit-1: Introduction

definition of estimation, importance, aims and functions of estimating- cost accounting, purposes of cost accounting, comaprision of estimating and costing, estimating procedure, cost estimators and their qualifications, types of estimates, constituents of job estimates, cost of production, selling price, capital investment, rate of return (ROR) on investment.

Unit-2: Elements of costing

Definitions, objectives, elements of cost, components of costs, overhead expenses-factory expenses, depreciation causes, methods of calculation of depreciation cost, selling and distributions overheads and methods of allocation of overhead charges, procedure for costing.

Unit-3: Fundamentals of estimating

Objectives of cost estimating, functions of cost estimating, organization of estimating department, principal factors in estimating, miscellaneous allownaces, estimating procedures, qualities of estimator.

Unit-4: Estimation of material cost

Estimation of volumes, weights and cost of material for items like pulleys, spindle, lathe centre, fly wheel, crank shaft and similar items

Unit-5: Estimation of machine shop

Set up time, operation time, handling time, machining time, tear down time, allowances, personal, fatigue, tool checking/sharpening /changing, unit operation time, operations for different tools materials and product materials, estimation of time for various operations machining operations-turning, drilling, boring, tapping, shaping, planning, milling and grinding.

List of suggested books

- 1. Mechanical estimating and costing by TTTI madras, TMH
- 2. Mechanical estimating and costing by BP Sinha, TMH

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3. Production and costing by GBS, Narang and V. Kumar, Khanna publishers, New Delhi

Subject: EVS

Subject Code: EVS-401

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Objectives:

Create awareness between the students about our ecosystem, related problems and our role in that.

Learning Outcomes:

- Encourage to solve the environment related problems and Make other people aware about environment problems
- Comply with the safety policies of ecosystem and environment
- Identify and recommend the opportunity for improving the environment hazards to the organization and society
- Report the polices and procedure need to adapt for environmental safety
- Create awareness among the employees and the society regarding the hazards of environmental pollution.

Unit	KEY LEARNING				
Unit-I	Definition, Scope and Importance, Natural Resources, Forest				
Understanding our	Resources, Water Resources, Mineral Resources, Energy				
Environment	Resources, Food Resources, Land Resources.				
Unit-II	What is Ecosystem, Habitat and ecological niche, interaction				
Living things in Ecosystem	of species with each other, adapting to environment, bio				
	geographic zones of India, Energy flow in ecosystem, cycling				
	of materials, Kinds of ecosystem.				
Unit-III	The atmosphere, layers of the atmosphere, climate,				
Atmosphere and Climate	greenhouse effect, theOzone layer, deforestation, soil erosion				
Unit-IV	Causes of urbanisation, Manifestations of Urbanisation,				
Urbanisation	social economic and environmental problems in urbanisation,				
	Agriculture, unsustainable				

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	patterns of modern industrialised agriculture, green						
	revolution.						
Unit-V	Causes of Air pollution, major air pollutants, classification of						
Environmental Pollution	air pollutants,						
	thermal inversions, photochemical smog, acid preparation in						
	air, impact of						
	Air Pollution.						

Field work

- Visit to a local area to document environmental assets river/forest/grassland/hill/mountain
- Visit to a local polluted site-Urban/Rural/Industrial/Agricultural
- Study of common plants, insects, birds.
- Study of simple ecosystems-pond, river, hill slopes, etc.

Recommended Books

Text Books

E-book:https://ugc.ac.in/oldpdf/modelcurriculum/env.pdf

Reference Books

- 1. Industrial Safety and Health management" Pearson Prentice Hall, 2003 by C.RayAsfahl
- 2. National Safety Council, "Accident Prevention Manual for Industrial Operations", N. S. C. Chicago, 1988.
- 3. Industrial Accident Prevention" McGraw-Hill Company, New York, 1980 by Heinrich H.W.

Subject: Applied Mechanics

Subject Code: ME-403

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Unit-1: Introduction

Concept and definition of engineering mechanics, statics, dynamics, application of engineering mechanics in practical fields, different systems of units (FPS, MKA and SI) and their conversions from one form to another forms e.g. density, force, pressure, work, power, velocity, acceleration (simple numericals), fundamentals and derived units.

Unit-2: Laws of forces

Definition and types of forces, point/concentrated force, uniform distributed force, effect of force, characteristics of force, different force systems, principle of transmissibility of forces, law of super-position

Composition and resolution of coplanar concurrent forces, resultant force, method of composition of forces, laws of forces, triangle law of forces, polygen law of forces, free body diagram, Equilibrium force and its determination, lemi's theorem.

Unit-3: Friction

Definition and concept of friction, coefficient of friction, angle of friction, angle of repose, equilibrium of a body lying on a horizontal plane, equilibrium of a body lying on a rough inclined plane.

Unit-4: Simple Machines

Definition of simple and compound machine, definition of load, effort, velocity ratio, mechanical advantage and efficiency of a machine and their relationship, laws of machines, Definition of ideal machine, reversible and self locking machine, determination of maximum mechanical advantage and maximum efficiency, system of pulleys (first, second, third system of pulleys), determination of velocity ratio, mechanical advantage and efficiency, working principle and application of wheel and axle, simple screw jack and worm and worm wheel, expression for their velocity ratio and field of their application.

Unit-5: Moment

Concept of moment, moment of force and uits of moment, principle of moment and its applications (lever-simple and compound), parallel forces (like and unlike parallel forces), calculating their resultant, concept of couple, its properties and effects, general conditions of equilibrium of bodies under coplanar forces.

Suggested Book

- 1. Engineering Mechanics by V. Jayakumar and M. Kumar, PHI
- 2. Engineering Mechanics", D. P. Sharma, PHI
- 3. Engineering Mechanics", M. V. Sheshagiri Rao, and D. Rama Durgaiah, University Press

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Subject: Applied Mechanics lab

Subject Code: ME-403L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

List of experiments

- 1. To verify the forces in different members of jib crane
- 2. To find the mechanical advantage, velocity ratio, and efficiency in case of an inclined plane.
- 3. To verify the reaction at the supports of a simple supported beam
- 4. To find the mechanical advantage, velocity ratio, and efficiency of a screw jack.
- 5. To determine the coefficient of friction between three pairs of given surface.

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Semester: Fourth

SUBJECT: MOOC Course (Manufacturing Process Technology I and II)

CODE: MC-401

CATEGORY: General Education Component

Credit	Hours	Marks		
2	30	I	Е	То
		30	70	100

Unit	Торіс	Key Learning
Ι	Basics of Manufacturing Processes	• Introduction, History of Manufacturing Process, broad classification, Introduction to non-conventional processes, Stress- strain diagram for different types of materials, basic material properties,
II	Introduction to Casting Process	• Introduction to casting, types of pattern and moulds, pattern allowances, mould making procedure, introduction to gating system.
III	Machining Processes	• Introduction, basic machining processes- turning, milling, drilling, mechanism of chip formation, types of chip produced in metal cutting, tool life: wear and failure, Taylor's tool life equation.
IV	Advanced Machining Processes	• Introduction and Classification, Introduction to- Abrasive Jet machining process, Ultrasonic machining process, Electrochemical machining process, Electric Discharge Machining.
V	Metal forming processes	• Introduction, Metal forming processes-rolling, forging, extrusion and drawing. Sheet metal working processes.

Text Book:

• Fundamentals of Modern Manufacturing: Materials, Processes, and Systems by Mikell P. Groover

Reference Books

- Manufacturing Engineering and Technology, 4e by Kalpakjian
- Manufacturing Science by Amitabha Ghosh and Mallick

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

SUBJECT: MOOC Course (Industrial Best Practices)

CODE: MC-402

CATEGORY: General Education Component

Credit	Hours	Marks		
2	30	I	Е	То
		30	70	100

Unit-1: Types of Maintenance

Planned & unplanned maintenance, Break down maintenance, Corrective maintenance, Routine maintenance, Preventive maintenance, Predictive maintenance, condition based maintenance system & Design-out maintenance.

Unit-2: Condition Monitoring

Primary & Secondary signals, on-line & Off-line monitoring, Visual & Temperature monitoring, leakage monitoring, lubricant monitoring, corrosion monitoring, noise/ sound monitoring. Smell/ odour monitoring.

Unit-3: Lean Manufacturing

Objectives of lean manufacturing-key principles and implications of lean manufacturing Traditional Vs lean manufacturing, Lean benefits, Value creation and waste elimination.

Unit-4: Eagile manufacturing

Types of Production, The Agile Production Paradigm, History of Agile Manufacturing, Agile Manufacturing Vs Mass Manufacturing, Agile Manufacturing Vs Mass Customization.

Unit-5: Supply chain management

Concept of supply management and SCM, Importance of supply chain flows, Value chain, Elements of supply chain efficiency, Key issues in SCM, Decision phases, Supply chain integration, Uncertainties in supply chain

Text Book

1. Industrial maintenance management by S.K. Srivastava, S. Chand & Company, New Delhi-55

Reference Books

- 1. Supply Chain Management: Strategy, Planning & Operations, Chopra, S. and Meindl, P. Second Edition, Pearson Education (Singapore) Pte. Ltd. 2004.
- 2. Goldman S L, Nagal R N and Preiss K, "Agile Competitors and Virtual Organizations", Van Nostrand Reinhold, 1995.
- 3. Brian H Maskell, "Software and the Agile Manufacturer, Computer Systems and World Class Manufacturing, Productivity Press, 1993

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Semester: 5th

Subject: CAD/ CAM lab

Subject Code: ME-501L

Credit	Hours	Marks		
4	120	I	Е	То
		70	30	100

List of Experiments

- (a) Introduction to NX7: Introduction to Nx7, use interface overview, file operations, sketcher task environment, WCS, creating a sketch.
- (b) Constraining sketches: Sketch options, geometric constrains, dimensional constraints
- (c) Solid Modeling I: Sketch operations, Editing sketches, extrude, revolve, hide/show
- (d) Datums: Datum planes, datum axes, datum coordinate systems
- (e) Solid Modeling II: Holes Pre-NXS, holes the new way, grooves, slots, chamfers, edge blends
- (f) Object Replication: Instance features, mirror features, mirror body, sweep along guide, tube, threads
- (g) Swept features: Swept features, helical gear project, mouse cover project, gasket project
- (h) Solid Modeling III: Editing features, editing position, boss, pocket, pad, draft

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Introduction to Jigs & Fixtures

Subject Code: ME502

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Unit-1: Jigs and Fixtures

Concept of jigs and fixtures, need and advantages, concept of interchangeability, classification of jigs and fixtures

Unit-2: Location and Clamping devices

Basic principles of location, 3-2-1 principle of location, location for various services, location methods and devices, concept of clamping and various clamping devices

Unit-3: Drilling jigs

Definition of drilling jigs, Drilling jigs, Drilling bushes & their function, types of drilling jigs such as box type, channel jig, latch jig, indexing jig.

Unit-4: Fixtures

Introduction to fixtures, types of fixtures such as milling fixtures (single piece, gang milling), lathe and boring fixtures, grinding and welding fixtures, application of pneumatic in jigs and fixtures

Unit-5: Limit Gauges

Introduction to plain limit gauges, classification of limit gauges such as plug, ring & snap gauges, brief description of thread gauges, material selection, Taylor's principle of maximum and minimum material condition, Go and Not go ends of gauges and selection of gauges for inspection.

List of books

- 1. Prakash H Joshi, Press tools design & construction, wheeler publisher
- 2. Fundamentals of tool design by Donaldson
- Production Engineering & Design by Surender Kr & Umesh Chandra, Satya Parkashan, New Delhi

Subject: CNC Programming lab

Credit Ho	rs Marks	
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SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject Code: ME-503L

4	120	I	Е	То
		30	70	100

List of Experiments

- 1. Write the NC program for 4 holes to be drilled on 10mm thick plate in symmetry using CNC milling
- 2. Write NC program with subroutines, Do-loops for component to be machined.
- 3. Use of software for turning operations on CNC turning center.
- 4. Use of software for milling operations on machine centres.

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Materials and Metallurgy

Subject Code: ME-504

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Unit-1: Introduction

Overview of various engineering materials and applications, importance, classification of materials, difference between metals and non-metals, physical and mechanical properties of various materials, present and future needs of materials.

Unit-2: Crystallography

Fundamentals, crystalline soild and amorphous soild, unit cell, space lattice, arrangement of atoms in SCC, BCC, FCC and HCP crystals, number of atoms per unit cell, atomic packing factor, coordination number.

Deformation- Overview of deformation behaviour and its mechanisms, elastic and plastic deformation, behaviour of materials under load and stress-strain curve, failure mechanism-Overview of failure modes, fracture, fatigue and creep

Unit-3: Metallurgy

Introduction, cooling curves of pure metals, dendritic solidification of metals, effect of grain size on mechanical properties, binary alloys, thermal equilibrium diagrams, lever rule, solid solution alloys

Uint-4: Metals and Alloys

Ferrous metals: Different iron ores, flow diagram for production of iron and steel, allotropic forms of iron, Alpha, Delta, Gamma, basic process of manufacturing of pig iron and steel making.

Cast Iron; properties, types of cast iron, manufacturing and their use.

Steels: plain carbon steels and alloy steel, classification of plain carbon steels, properties and application of different types of plain carbon steel, effect of various alloying elements on properties of steel, uses of alloy steels (high speed steel, stainless steel, silicon steel, spring steel.

Non-ferrous materials; properties and uses of Copper, Aluminium and their alloys

Unit-5: Heat Treatment

Definition and objectives of heat treatment, iron carbon equilibrium diagram, different microstructures of iron and steel, formation and decomposition of Austentite, Martensitic transformation. Various heat treatment processes-hardening, tempering, annealing, normalizing, surface hardening, carburising, nitriding, cyaniding, hardenability of steels, types of heat treatment furnaces (only basic idea), measurement of temperature of furnaces.

List of suggested books

- 1. Text book of material science by RK Rajput, Katsons pub., Kudhiana
- 2. Text book of materials science by VK manchanda and GBS Narang, z\Khanna publishers, New Delhi

Subject: Materials and Metallurgy lab

Subject Code: ME-504 L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

List of experiments

- 1. Classification of about 25 specimens of materials/machine parts in to
 - (i) Metals and non-metals
 - (ii) Metals and alloys
 - (iii) Ferrous and non-ferrous metals
 - (iv) Ferrous and non-ferrous alloys
- 2. Study of a metallurgical microscope and a specimen polishing machine
- 3. To anneal a given specimen and find out difference in hardness as a result of annealing.
- 4. To normalize a given specimen and to find out the difference in hardness as a result of normalizing.
- 5. To harden and temper a specimen and to find out the difference in hardness due to tempering.

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Hydraulics & Pneumatics

Subject Code: ME-505

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Unit-1: Introduction

Introduction to hydraulics and pneumatics, fluid, types of fluid, properties of fuild-mass density, weight density (specific weight), slecific volume, capillarity, specific gravity, viscosity, compressibility, surface tension, kinematic viscosity and dynamic viscosity and their units

Unit-2: Pressure and Measurement

Concept of pressure, intensity of pressure, static pressure and pressure head, types of pressure (atm. Pressure, guage pressure, absolute pressure)

Pressure measuring devices-Manometers and Mechanical Guages, Manometers- Pizometers, simple U-tube manometer, Inverted U-tube manometers, construction, working and application, Mechanical Gauges- Bourdon tube pressure gauge, diaphragm pressure gauge, dead weight pressure gauge, construction, working and applications, statement of Pascal's law and its applications.

Unit-3: Flow of fluids

Types of fluid flow- steady and unsteady, uniform and non-uniform, laminar and turbulent, rate of flow and its units, continuity equation of flow, hydraulic energy of a flowing fluid, total head, Bernoulli's theorem statement (without proof), and its applications, discharge measurement with the help of Venturimeter, Orifice meter, Pitot tube, limitations of Bernoulli's theorem

Pipe and pipe flow- loss of head due to friction- Chezy's equation and Darcy's equation of head loss (without proof), Reynold's number and its effect on pipe friction.

Unit-4: Hydraulic machines

Description, operation and application of- hydraulic press, hydraulic jack, hydraulic brake, hydraulic door closer

Unit-5: Oil power hydraulic and pneumatic system

Introduction to oil power hydraulic and pneumatic system, relative merits and demerits as oil power hydraulic and pneumatic system, industrial applications of oil power hydraulic and pneumatic system, basic components of hydraulic system, definition and functions of each component in a hydraulic circuit, hydraulic oils-classification and their properties, seals and packing-classification of seals, sealing materials, maintenance of hydraulic system-common faults in hydraulic system, simple visual checks of oil, causes of contamination, preventive measures

Basic components of pneumatic systems, definition and functions of each component in a pneumatic circuit necessity of filter, regulator and regulators (FLR)

Common problems in pneumatic systems, maintenance schedule of pneumatic systems.

List of suggested books

- 1. Fluid mechanics by K.L. Kumar, S. Chand and Co. ltd., New Delhi
- 2. Hydraulics and Fluid Mechanics by R.S. Khurmi, S. Chand & Co. Ltd., New Delhi
- 3. Fluid Mechancs by Dr. A.K. Jain, Khanna Publisher

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Hydraulics & Pneumatics lab

Subject Code: ME-505L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

List of practical

- 1. Measurement of pressure head by using
 - (i) Piezometer tube
 - (ii) Simple U-tube manometer
- 2. Verification of Bernoulli's theorem
- 3. Measurement of flow by using venturimeter
- 4. To find the value of coefficient of discharge for a venturimeter
- 5. To find the value of coefficient of friction for a pipe
- 6. Study of hydraulic circuit of any available machine or working model
- 7. Study of pneumatic circuit of any available machine or working model

Subject: Plant maintenance and material handling

Subject Code: ME-506

Credit	Hours	Marks										
4	60	I	Е	То								
		30	70	100								

Unit-1: Introduction

Necessity and advantages of testing, repair and maintenance, common instruments required for testing, significance of B-T curve in the life span of machine tool, acceptance test for machine tools, economic aspects, manpower planning and materials management, Fits and Tolerances-common fits and tolerances used for various machine parts.

Unit-2: Testing of machines

Testing equipment, dial gauge, mandrel, spirit level, straight edge, auto collimator, recaliberation of measuring instruments like Vernier calliper, testing methodsgeometrical/alignment test, performance test, testing under load, run test, vibrations, noise.

Unit-3: Repairing

Common parts which are prone to failure, reasons of failure, repair schedule, parts that commonly need repair such as belts, couplings, nuts and bolts reparing the engines, compressors and boilers

Unit-4: Lubrication system

Lubrication methods and periodical lubrication chart for various machines (daily, weekly, monthly), handling and storage of lubricants, lubricants conditioning and disposal, lubricant and their grades needed for specific components such as gears, bearings and chains, purpose and procedures of changing oil periodically (like gear box oil)

Unit-5: material handling systems

Basic principles of material handling, basic types of material handling equipments and its characteristics, uses and limitations, forklift trucks, selection of material handling equipment, unit load-pallet sizing and loading, conveyor models, AGV systems, Automated storage & retrieval system(ASRS)

List of books

1. Industrial maintenance by HP Harg, S. Chand and company, Delhi

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

- 2. Installation, testing and maintenance by JS Narang, Dhanpat Rai & Sons, New Delhi
- 3. Plant maintenance Engineering by RK Jain, Khanna Publisher, Delhi

Subject: Fabrication processes

Subject Code: ME-507

Credit	Hours	Marks										
3	45	I	Е	То								
		15	15 35									

Unit-1: Welding consumables

Classification of electrodes, functions of electrodes coating, types of coating, classification and coding of heavy coated electrodes, welding fluxes, functions of fluxes, roles of flux in gradients, basicity index, classification of fluxes, characteristics of inert gases used in welding.

Unit-2: Weldability

Definition of weldability, different aspects of welding, weldability tests, weldability of carbon steel, stainless steel and aluminium.

Unit-3: Welding inspection

Visual inspection, tensile and bend test of a weldment as per standard practice, principle and procedure of dye penetant, magnetic particle, ultrasonic and X-ray inspection.

Unit-4: Distortion and residual stresses

Causes of the development of distortion and residual stresses, different methods to control distortion and residual stresses in the weldment.

Unit-5: Safety codes and practices related to welding

Effect and protection from fumes and gases, chromium and Nickel in welding fumes, Radiation, noise shocks, safe storage, handling and use of gas cylinders, eye and face protection for welding and cutting operations.

List of books

- 1. Welding Engineering by Dr. RS parmar, Khanna Publisher, Delhi
- 2. Welding Technology by OP Khanna, Dhanpat Rai & Sons, Delhi

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Subject: Fabrication Processes lab

Subject Code: ME-57L

Credit	Hours		Marks	
1	30	I	Е	То
		35	15	50

List of Experiments

- 4. To prepare a joint by using the spot welding machine
- 2. To analyse the effect of welding parameters (voltage, welding speed, current etc.) on the weld bead geometry (penetration, bead width etc.)
- 3. To prepare a weldment and perform the tensile and band tes of the same as per standard practice.
- 4. To inspect a given weld joint by using penetrant test.

Subject: Strength of Materials

Subject Code: ME-508

Credit	Hours	Marks										
3	45	I	Е	То								
		15	35	50								

Unit-1: Stresses and Strains

Concept of stress and strain, concept of load, stresses and strain, tensile, compressive and shear stresses and strains, concept of Elasticity, Elastic limit and limit of proportionality, Hook's law, Poisson ratio, longitudinal and circumferential stresses in seamless thin walled cylindrical shells (derivation not required)

Unit-2: Bending stresses

Concept of bending stress, theory of simple bending, use of equation f/y=M/I=E/R, concept of moment of resistance, bending stress diagram, calculation of maximum bending stress in beams of rectangular, circular, and T-section.

Unit-3: Columns

Concept pf column, modes of failure, types of columns, buckling load, crushing load, slenderness ratio, factors effecting strength of a column, end restraints, effective length, strength of column by Eular formula without derivation, simple numerical problems

Unit-4: Torsion

Concept of torsion difference between torque and torsion, use of torque equation for circular shaft, comparison between solid and hollow shaft with regard to their strength and weight, power transmitted by shaft, simple numerical problems

Unit-5: Springs

Closed coil helical springs subjected to axial load and impact load, stress deformation, stiffness and angle of twist and strain energy, proof resilience, laminated spring (semi elliptical type only), determination, simple numerical problems.

List of Books

3. SOM by RS Khurmi, S. Chand & Co., New Delhi

4. SOM by Birinder Singh, katson publishing house, New Delhi

Subject: Strength of materials lab

Subject Code: ME-508L

Credit	Hours	Marks										
1	30	I	Е	То								
		35	15	50								

List of Experiments

- 1. Tensile test on bars of mild steel
- 2. Bending tests on a steel bar
- 3. Impact test on metals (a) Izod test (b) Charpy test
- 4. Torsion test on specimens of different metals for determining modulus of rigidity
- 5. To determine the stiffness of helical spring and to plot a graph between load and extension
- 6. Hardness test on different metals

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Semester: Six

Subject: Project (Live)

Subject code: PRO-501

Some of the suggested project activities are given below;

- 1. Projects connected with repair and maintenance of machines
- 2. Estimating and costing of projects
- 3. Design of jigs/ fixtures
- 4. Projects related to quality control
- 5. Projects work related to increasing productivity
- 6. Projects related to installation, calibration and testing of machines
- 7. Projects related to wastage reduction
- 8. Projects related to fabrication
- 9. Energy efficiency related projects
- 10. Projects related to improving an existing system

Note: Each student has to take one project individually and one to be shared with a group of four-five students depending upon cost and time involved. There is no binding to take up the above projects as it is only a suggestive list of projects.

Scheme & Syllabus

(Session:2020-2023)

(Group-B)

		7	ГЕАС	CHING	SCHI	EME	FOR	FIRST	SEM	ESTEI	₹				
				C 1!4						Hrs					
Category	Subject Code	Subject Name		Credit	5	Theory			Practical			Total	His		
			Т	P	ТО	I	E	ТО	I	E	то	(T+P)	Т	P	ТО
cation	MC-301	*MOOC/ Online Course-I (Total Quality Managenent-1)	2	-	2	30	70	100	-	-	-	100	30	-	30
General Education Component	EM-301	Entrepreneurship management (MOOC/ Online Course-II)	2	-	2	30	70	100	-	-	-	100	30	-	30
		Total	4	-	4	60	140	200	-	-	-	200	60	-	60
Skill Education Component	OJT-301	On Job Training (OJT)	-	24	24	-	-	-	245	105	350	350	-	1080	1080
Skill	Total		-	24	24	-	-	-	245	105	350	350	-	1080	1080
	Grand Total		4	24	28	60	140	200	245	105	350	550	60	1080	1140

			TEA	CHIN	IG SC	CHEN	1E FO	R SEC	COND	SEMI	ESTEI	R				
										Mar	ks			Tot	al hva	nor
Category)	Subject Code	Subject Name	Credits			,	Theory			Practical			Total hrs. per course		
ت				Th ·	Pr ·	To ·	Int ·	Ext	To.	Int ·	Ext .	To.		Th.	Pr.	To.
		ME-302L	Workshop Practice lab	-	4	4	-	-	-	70	30	100	100	-	120	120
Skill Education	Component (SEC)	IMS-302 IMS-302L	Inspection & Quality Control	3	1	4	15	35	50	35	15	50	100	45	30	75
Skill Ed	Compone	*ME-301L	Engineering Graphics and Drawing	-	4	4	-	-	-	70	30	100	100	-	120	120
		SEC Total		3	9	12	15	35	50	175	75	250	300	45	270	315
		ENG-301 ENG-301L	Language (English)	3	1	4	15	35	50	35	15	50	100	45	30	75
Ę	$\widehat{\cdot}$	ME-303, ME-303L	Workshop Technology	4	-	4	30	70	100	-	-	-	100	60	-	60
General Education	Component (GEC)	MTH-301	Applied Mathematics	4	-	4	30	70	100	-	-	-	100	60	-	60
Genera	Compc	CSE-301 CSE-301L	Basics of Computer	3	1	4	15	35	50	35	15	50	100	45	30	75
		IMS-301 IMS-301L	Fundamental of Industrial Management	3	1	4	15	35	50	35	15	50	100	45	30	75
		GE	CC Total	17	3	20	90	210	300	105	45	150	500	255	90	345
		Grand Total		20	12	32	105	245	350	280	120	400	800	300	360	660

^{*}Engineering Graphics & Drawing (ME-301L) will be treated as a special case of Practical. The sessional test will be conducted similar to theory subjects but external exam. will not be conducted (as it is practical).

Job Role: Level-3 (After 1st Year of completion)

Machining and quality Technician (ASC/Q3509)

		T	EAC	HING	SCHE	ME	FOR T	THIRI	SEN.	ESTE	R				
				Credit	2					Hrs					
Category	Subject Code	Subject Name				Theory				Practica	Total	ms			
			Т	P	ТО	I	E	ТО	I	E	ТО	(T+P)	Т	P	TO
General Education Component	MC-401	*MOOC/ Online Course-III/ Manufacturing Process Technology I and II	2	-	2	30	70	100	-	-	-	100	30	-	30
General Educati	MC-402	*MOOC/ Online Course- IV/Industrial best practices	2	-	2	30	70	100	-	-	-	100	30	-	30
		Total	4	-	4	60	140	200	-	-	-	200	60	•	60
Skill Education Component	OJT-401	On Job Training (OJT)	-	24	24	-	-	-	245	105	350	350	-	1080	1080
Skill	Total		-	24	24	-	-	-	245	105	350	350	-	1080	1080
	Grand Total		4	24	28	60	140	200	245	105	350	550	60	1080	1140

Note: * Relevant MOOC/Online course will be offered as per the availability.

			TEA	CHIN	G SC	HEM	E FO	R FOU	JRTH	SEM	ESTE	R				
											- Total hrs. per					
Category)	Subject Code	Subject Name	Credits			Theory			Practical			Total (T+P)	course		-
5				Th ·	Pr •	To .	Int ·	Ext	To.	Int ·	Ext ·	To.		Th.	Pr.	To.
		ME-401L	CAD lab	-	4	4	-	-	-	70	30	100	100	-	120	120
ıcation	nt (SEC)	ME-404 ME-404L	CNC machines & Automation	4	-	4	30	70	100	-	-	-	100	60	-	60
Skill Education	Component (SEC)	ME-502L	Fundamentals of CNC machines	-	4	4	-	-	-	70	30	100	100	-	120	120
	O	SE	4	8	12	30	70	100	140	60	200	300	60	240	300	
		EE-401 EE-401L	Basics of Electrical and Electronics Engg.	3	1	4	15	35	50	35	15	50	100	45	30	75
General Education	(GEC)	PHY-401 PHY-401L	Applied Physics	3	1	4	15	35	50	35	15	50	100	45	30	75
al Edu	Component (GEC)	IMS-401	Estimating & Costing	4	-	4	30	70	100	-	-	-	100	60	-	60
Gener	comp	EVS-401	EVS	4	-	4	30	70	100	-	-	-	100	60	-	60
	Ge Co	ME-403 ME-403L	Applied Mechanics	3	1	4	15	35	50	35	15	50	100	45	30	75
	GEC Total			17	3	20	105	245	350	105	45	150	500	255	90	345
	Grand Total			21	11	32	135	315	450	245	105	350	800	315	330	645

 $\ \ Job\ Roles:\ Level-4\ (After\ 2^{nd}\ \ Year\ of\ completion)$

Machining Technician/ CNC Operator (ASC/Q3503)

	TE	ACHING	S SCH	EME	FOR	FIFT	'H SEN	MESTI	ER				
							M		Hrs				
Category	Subject Name	C		Theory			Practical						
		Т	P	ТО	I	E	ТО	I	E	ТО	T	P	ТО
General Education Component (GEC)	Project (Live) (PRO-501)	-	4	4	-	-	-	70	30	100	-	120	120
Gen	GEC Total	-	4	4	-	-	-	70	30	100	-	120	120
Skill Education Component (SEC)	OJT (OJT-501)	-	24	24	-	-	-	245	105	350	-	1080	1080
3, 33	SEC Total	-	24	24	-	-	-	245	105	350	-	1080	1080
Gran	Grand Total		28	28	-	-	-	315	135	450	-	1200	1200

	TEACHING SCHEME FOR SIXTH SEMESTER															
					Credits			Marks				Total hrs. per		per		
Category		Subject Code	Silhiact Nama	Credits		,	Theory		Practical		al	Total	course			
		Code		Th ·	Pr ·	To .	Int ·	Ext	To.	Int •	Ext	To.	(T+P)	Th.	Pr.	To.
		ME-501L	CAD/ CAM	-	4	4	-	-	-	70	30	100	100	-	120	120
Skill Education	Component (SEC)	ME-502	Introduction to Jigs & Fixtures	4	-	4	30	70	100	-	-	-	100	60	-	60
Skill Ec	Compone	ME-503L	CNC Programing lab	-	4	4	-	-	-	70	30	100	100	-	120	120
		SEC Total		4	8	12	30	70	100	140	60	200	300	60	240	300
		ME-504	Materials and	3	1	4	15	35	50	35	15	50	100	45	30	75
		ME-504L	Metallurgy								10		100			,,,
	•	ME-505	Hydraulics &	3	1	4	15	35	50	35	15	50	100	45	30	75
		ME-505L	Pneumatics													
General Education	Component (GEC)	ME-506	Plant Maintenance & Material Handling	4	-	4	30	70	100	-	-	-	100	60	-	60
Gene	Comp	ME-507	Fabrication	3	1	4	15	35	50	35	15	50	100	45	30	75
		ME-507L	Processes	3	1	7	13	33	30	33	13	30	100	73	30	75
		ME-508	Strength of	3	1	4	15	35	50	35	15	50	100	45	30	75
		ME-508L	Materials	,	1	-	13	33	30	33	13	50	100	۲.,	30	13
		GE	EC Total	16	4	20	90	210	300	140	60	200	500	240	120	360
	Grand Total		20	12	32	120	280	400	280	120	400	800	300	360	720	

Job Roles (After 3rd Year of completion):

Machine Shop Supervisor (ASC/Q3505)

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SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Syllabus: D.Voc. (Mechanical-Manufacturing)

Industry Partner: Roop Auto Ltd.

Session: 2020-23 (Group-B)

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Semester: First

Subject: MOOC Course (Total Quality Management-1)

Subject Code: MC-301

Credit	Hours	Marks		
2	30	I	Е	То
		30	70	100

Unit-1: Introduction to Quality Management System

Concept of quality, dimension of Quality, Definition of quality, producer and consumer perspective of quality, variability, quality improvements and quality characteristics, basic terminologies relating to Quality.

Unit-2: Introduction to Total Quality Management

Management Aspects of Quality, Edward Deming's Framework for Quality and Productivity Improvement Management, Shewhart Cycle, Juran's Management Philosophy, Feigenbaum's concept of Companywide Quality Control, Quality Circle and Historical reasons for limited Success of TQM.

Unit-3: Introduction to Concept of Probability

Basic Concepts of Probability Distribution and Normal Distribution, Overview of Six Sigma, Introduction to DMAIC, Overview of Steps in DMAIC, Overview of steps of DMADV, Generations of Six Sigma, Overview of Toyota Production System, Kaizen

Unit-4: Tools for Quality Assurance

Histogram, Check Sheet, Pareto Chart, Cause and Effect Diagram, Defect Concentration Diagram, Scatter Diagram, Affinity Diagram, Relations Diagram, Tree Diagram, Matrix Diagram.

Unit-5: Control Charts

Samples and Distribution, Normal Distribution, Basics of X bar and R chart, Estimating Mean and Standard Deviation, Phase 1 of Control Chart Usage, Example of X bar and R chart, Process Capability, Effects of Variable Sample Size.

Recommended Books

- 4. Statistical Quality Control by M. Mahajan; Dhanpat Rai and Sons, Delhi
- 5. Engineering Metrology by R. K. Jain
- 6. Engineering Metrology by R.K. Rajput, SK Kataria and Sons

Subject: MOOC Course (Entrepreneurship Management)

Subject Code: EM-301

Credit	Hours	Marks		
2	30	I	Е	То
		30	70	100

UNIT	KEY LEARNING		
UNIT I	Meaning, Nature and Scope		
Entrepreneurship	Characteristics and Qualities of a Successful		
	Entrepreneur		
	Relationship between Entrepreneurship Development		
	and Economic Development		
UNIT-II	Entrepreneurship and Society		
Entrepreneurship and	New Venture Development- Meaning and		
Society	Stages		
-	Sources of Financing Entrepreneurship		
	Managerial Vs Entrepreneurial Approach.		
UNIT-III	EDP Programs		
EDP Programs	Concept of Economic Freedom		
	Financial Markets and Entrepreneurship		
	Venture Capital; Angel Capital		
UNIT-IV	Entrepreneurial Strategies and Business Plan		
Entrepreneurial Strategies	Presenting Business Plans to the Investors		
and Business Plan:	Future of Entrepreneurship in India		
UNIT-V	Concept		
Women Entrepreneurship	Factors governing women entrepreneurship		
	Schemes for women entrepreneurship		
	Rural Entrepreneurship, Concept, advantag		
	and challenges.		

Text/ Reference Books

- Dollinger, MJ, Entrepreneurship- Strategies and Resources, Pearson Education.
- Desai, Vasant, Entrepreneurship Development, Himalaya Publishing House.
- Gupta, C.B. and Srinivasan, P., Entrepreneurship Development, Sultan Chand & Sons.
- Charanthimath, P.M., Entrepreneurship Development and Small Business Enterprise, Pearson Education.

 Havinal, Veerbhadrappa, Management and Entrepreneurship, 1st Edition, New Age International Publishers, 2008.

Semester: Second

Subject: Workshop Practice lab

Subject Code: ME-302L

Credit	Hours		Marks	
4	120	I	Е	То
		70	30	100

List of experiments

- 2. To find the least count of Vernier caliper, micrometer and dial indicator
- 3. To study height gauge and surface plate
- 4. To prepare a job on milling machine
- 5. To prepare a job in fitting shop
- 6. To prepare butt joint using electric arc welding
- 6. To prepare a job on lathe machine including turning, taper turning, facing, threading and knurling operations.
- 7. To prepare lap joint using electric arc welding
- 8. To prepare a joint using gas welding

Subject: Inspection & Quality Control

Subject code: IMS-302

Credit	Hours	Marks			
3	45	I	Е	То	
		15	35	50	

Unit-1: Inspection

Introduction, units of measurement, standards for measurements and interchangeability, types of inspection, remedial, preventive and operative inspection, incoming, in-process and final inspection.

Unit-2: Measurement

Basics principles used in measurement and gauging, study of various measurement instruments- calipers, micrometers, dial indicators, surface plate, try square, protectors, sine bar, slip gauges, profile projector.

Unit-3: Gauging

Introduction, limit gauges-plug, ring, snap, taper, thread, height, depth, feeler, wire gauge and their applications for linear, angular, surface, thread and gear measurement.

Unit-4: Statistical Quality Control

Basics statistical concepts, empirical distribution and histograms, frequency, mean, mode, standard deviation, normal distribution, introduction to control charts-X, R, P and C charts and their applications.

Unit-5: Sampling

Introduction, sampling plans, collection of sample size, methods of taking samples, frequency of samples, inspection plan format and test reports.

Recommended Books

- 4. Statistical Quality Control by M. Mahajan; Dhanpat Rai and Sons, Delhi
- 5. Engineering Metrology by R. K. Jain
- 6. Engineering Metrology by R.K. Rajput, SK Kataria and Sons

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Subject: Inspection & Quality Control lab

Subject code: IMS-302 L

Credit	Hours	Marks			
1	30	I	Е	То	
		35	15	50	

List of Experiments

- 5. Use of dial indicator for measurement taper
- 6. Use of combination set, bevel protector and sine bar for measuring taper
- 7. With the help of given data, plot X, R, P and C Charts
- 8. Use of slip gauge in measurement of centre distance between two pins.

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Subject: Engineering Graphics & Drawing

Subject code: ME-301 L

Credit	Hours	Marks			
4	4 120		Е	То	
		70	30	100	

OBJECTIVES

- 4. Understand and appreciate the importance of Engineering Graphics in Engineering
- 5. Understand the basic principles of Technical/Engineering Drawing
- **6.** Understand the different steps in producing drawings according to BIS conventions

OUTCOMES

- **4.** The student will become familiar with fundamentals of various science and technology subjects and thus acquire the capability to applying them
- **5.** The graduates will become familiar with fundamentals of engineering design. Understanding the concept generation, design optimization and evaluation.
- **6.** Students will be able to effectively design various engineering components and make process plan for the production.

SKILL SET

- 4. Projection of various components according to BIS specifications.
- 5. Assembly of data and information of various components in visualized way
- **6.** Interpretation of technical graphics assemblies

CONTENTS

7. Introduction to drawing, lines and lettering:

- **1.6.** Definition and classification of drawing
- **1.7.** Drawing instruments such as; drawing board, drawing sheets, drafter.
- **1.8.** Types of pencils, sheets, eraser etc.
- **1.9.** Different types of lines (Straight line, inclined line and curved lines)
- **1.10.** Practice engineering style for letters and numbers as BIS: SP:46-2003

Hands on training:

- Prepare drawing sheet by using different types of lines
- Prepare drawing sheet by Bisection of line, angle, arc.

8. Dimensioning and scale:

- 2.5. Importance of dimensioning
- 2.6. Types (i.e. chain, parallel and progressive etc.) and methods of placing dimensioning (i.e. aligned and unidirectional)
- 2.7. Principles of dimensioning and practice dimensioning technique as BIS: SP: 46-2003.

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2.8. Free hand sketching of straight lines, circle, square, Polygons

Hands on training:

- To divide line of length 120mm into 9equal parts
- Divide a circle into 12 equal parts by using engineering compass

9. Introduction to Projection:

- **3.3.** Introduction to first and third angle projection
- **3.4.** Introduction to projection of point, line and plane

Hands on training:

- Practice for projection of point
- Practice for projection of line
- Practice for projection plane

10. Isometric projection

1.2 Isometric drawing of simple geometric solids

Hands on training:

• Prepare drawing sheet of isometric projection.

11. Orthographic projection

1.2 Orthographic projection of simple geometric solids.

Hands on training:

• Prepare drawing sheet of orthographic projection

Hands on training:

- Prepare drawing sheet of orthographic projection
- Prepare drawing sheet of isometric projection.

Text Book

- 4. Engineering Drawing Plane and Solid Geometry: N.D. Bhatt and V.M. Panchal, Forty-
- 5. Fourth Edition 2002, Charotar Publishing House.
- 6. Engineering Graphics and Drafting: P.S. Gill, Milenium Edition, S.K. Kataria and Sons.

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Language (English) Subject code: ENG-301

Credit	Hours	Marks			
3	45	I	Е	То	
		15	35	50	

Objectives

• Develop effective communication skills among the students for the business world.

Learning Outcomes

- Able to differentiate in the vowels and consonants that can help the students to pronounce words better and be able to learn phonetics.
- Learn the correct pronunciation of the words helping in the reduction of Mother Tongue Influence.
 - Able to communicate effectively and will have improved verbal communication.
- Learn to frame the sentences properly with the correct formation. This will improve the written skills of the students.
- Able to write paragraphs on different topics with the correct usage of vocabulary and will improve the written as well as verbal communication.
- Learn the correct usage of the punctuation marks, will draft formal & informal emails and will comprehend the articles.
- Effectively use established communication systems and protocols in the workplace.

Unit	Topic	Key Learning		
I	Communication	Meaning of Communication,		
		Importance of Communication,		
		Types of Communication, Process of Communication,		
		Communication network in an organization,		
		Barriers to Communication,		
		Essentials of good Communication.		
II	Grammar and Usage	Subject and verb agreement,		
		• Tenses: simple past (negatives/interrogatives) present		
		perfect,		
		• past perfect continuous,		
		• past perfect,		
		• expressing future time (will and going to),		

		 Passive voice (perfect tenses and modals), Modals (must, should ought to, would), Linking words (to like because although, instead of, if, as, since, who, which that, when however, in spite of), Reported speech, statements, questions (yes/no).
III	Reading Skills	 Prose texts: The Gift of the Magi by O. Henry Poems: 1. Death the Leveller by James Shirely 2. Mending wall – Robert Frost Drama: Refund by Fritz Karinthy
IV	Listening Skills	 The process of listening, Types of listening, Benefits of effective listening, Barriers to listening.
V	Writing Skills	 Paragraph Writing:(Describing objects, describing people, Narrating events, stories) Letter Writing: Application for leave Application for jobs, asking for information from various agencies (e.g. Last date for getting prospects; price of items before placing orders) Note making Ending (punctuation, spelling, appropriate vocabulary, structures)

Suggested Readings:

- Sethi, J & Dractice Course in English Pronunciation, Prentice Hall of
- India, New Delhi.
- Sen, Leena. Communication Skills, Prentice Hall of India, New Delhi.
- Prasad, P. Communication Skills, S.K. Kataria& Sons.
- Bansal, R.K. and J.B. Harrison. Spoken English, Orient Language.
- Roach Peter. English Phonetics and Phonology.
- A.S. Hornby's. Oxford Advanced Learners Dictionary of Current English, 7th Edition.
- Prasad, P. The Functional Aspects of Communication Skills, Delhi.
- McCarthy, Michael. English Vocabulary in Use, Cambridge University Press.
- Rajinder Pal and PremLata. English Grammar and Composition, Sultan Chand Publication.
- Idioms & Phrases (English-Hindi), Arihant Publication (India) Pvt. Ltd.

• One Word Substitution, Dr. Ashok Kumar Singh, Arihant Publications (India) Pvt,Ltd

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Language English Lab

Subject code: ENG-301 L

Credit	Hours	Marks			
1	30	I	Е	То	
		35	15	50	

Objectives: Develop effective communication skills among the students for the business world

Learning Outcomes

- Able to differentiate in the vowels and consonants that can help the students to pronounce words better and be able to learn phonetics.
- Learn the correct pronunciation of the words helping in the reduction of Mother Tongue Influence.
 - Able to communicate effectively and will have improved verbal communication.
- Learn to frame the sentences properly with the correct formation. This will improve the written skills of the students.
- Able to write paragraphs on different topics with the correct usage of vocabulary and will improve the written as well as verbal communication

List of Practical's

- 9. **1.** Greetings and starting a conversation.
- 10. Nov Verbal Communication Techniques during conversation.
- 11. Verbal Communication Techniques during Conversation.
- 12. PPT presentation.
- 13. Debate.
- 14. Situational dialogues / Role play.
- 15. Telephonic skills.
- 16. Group Discussions

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Workshop Technology

Subject code: ME-303

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Unit-1: Metal Cutting

Introduction and definition, various types of single point cutting tools and their uses, Single point cutting tool geometry, Tool signature and its effect, Heat produced during cutting and its effect, cutting speed, feed and depth of cut and their effect.

Unit-2: Lathe, drilling and boring operations

Introduction, function of various parts of a lathe, classification and specifications of various types of lathe, Lathe operations- plain and step turning, facing, parting off, taper turning, drilling, reaming, threading and knurling. Lathe accessories-centres, dogs, types of chucks, face plate, angle plate, mandrel, steady rest. Work holding devices.

Working principle of drilling, its classification, various operations performed on drilling machine-drilling, spot facing, reaming, boring, counter boring, counter sinking, tapping, nomenclature of a drill, types of drills

Working principle of boring, classification of boring machines, boring tools, boring bars and boring heads.

Unit-3: Milling and Grinding operations

Introduction, working principle of milling machine, classification, brief description and applications of milling machine, Main parts of column and Knee type milling machine, Milling methods-up milling and down milling, Milling operation-face milling, angular milling, form milling and gange milling, working holding devices.

Purpose of grinding, various elements of grinding wheel-Abrasive, Grade, Structure, Bond. Common wheel shapes and types of wheels- built up wheels, mounted wheels and diamond wheels, specification of grinding wheels as per BIS, Truing, dressing, balancing and mounting

of wheel, Grinding methods-Surface grinding, cylindrical grinding and centreless grinding, Grinding machine-Cylindrical grinder, surface grinder, internal grinder

Unit-4: Welding

Principle of welding, classification of welding processes, Advantages and limitations of welding, Industrial applications of welding, welding positions and techniques, symbols, Gas welding-Principle of operation, types of gas welding flames and their applications, Gas welding equipment, Gas welding torch. Arc. Welding-Principle of operation, Arc welding machines and equipment, A.C. and D.C. arc welding, effect of polarity, current and voltage regulations. Welding defects-types of welding defects, their causes and remedies

Unit-5: Cutting Tool Materials

Introduction, properties of cutting tool materials, study of cutting tool materials- High speed steel, Tungsten Carbide, Cobalt steel cemented carbides, stellite, ceramics and diamond.

Recommended Books

- 1. Manufacturing Technology by Rao: Tata McGraw Hill Publications, New Delhi
- 2. A Text Book of Production Engineering by P.C. Sharma: S. Chand and Company Ltd., New Delhi.

Subject: Applied Mathematics

Subject code: MTH-301

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Objectives

• Develop the knowledge in the area of algebraic functions to solve engineering problems.

Learning Outcomes

- Learn the applications of Sets, Relations and Functions.
- Learn to solve special series and sequences
- Understand basic arithmetic and calculation methods.
- Learn co-ordinate Geometry.
- Learn to solve Statistics and Probability related problems.

Unit	Торіс	Key Learning
I	Sets, Relations and Functions	Theory of Sets,Relations,Functions,
II	Sequence and Series	 Polynomials and Graphical Representation Introduction to Sequence and Series, Arithmetic Progression (A.P.), Geometric Progression (G.P.),
III	Algebra-I	 Harmonic Progression (H.P.) Partial Fraction, Permutation,
137	T.:	Combination,Binomial Theorem
IV	Trigonometry	 Trigonometric Ratio, Compound Angles, Multiple and sub multiple angles, Transformations of products into sums or differences and vice versa
V	Straight Lines	 Cartesian and Polar Coordinate, Different Forms of a Straight Line, General Equation of a Line, Distance of a Point from a Line

Suggested Readings:

• Mathematics for class XI Part I and II NCERT.

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• Mathematics for class XII Part I and II NCERT.

Subject: Basics of Computer

Subject code: CSE-301

Objectives

 Build basic technical skills and develop any kind of computer application.

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Learning Outcomes

- State the applications of Computers and understand the basic components of computer.
- Identify & describe various parts of computers like CPU, keyboard, monitor, etc.
- View files, work with files and customize window.
- Able to Differentiate in various operating system.
- Apply the office Applications for the task assigned by the authorities.
- Outline the basics of Networking.
- Make use of Internet and its applications when required.

Unit	Topic	Key Learning
I	Introduction to Computer system	 Basic Applications of Computer; Block Diagram of Computer System, Input / Output Devices, Computer Memory, Concepts of Hardware and Software; Computer Virus: Definition, Types of viruses, Characteristics of viruses, Anti-virus software.
II	Operating System	 Overview of operating system: Definition, Functions of operating system, Need and its services, Types of operating system, Batch Processing, Spooling, Multiprocessing, Multiprogramming, Time-Sharing, Comparison between DOS and windows, Comparison between Unix and Windows.
III	Office Applications	 Introduction to MS Word, Introduction to MS Excel, Introduction to MS PowerPoint, Menus, Shortcuts, Document types,

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		• Formatting decomments			
		Formatting documents,			
		• spread sheet and presentations,			
		Working with Spreadsheets,			
		• Different templates.			
IV	Networking	Network Technologies,			
		• Introduction to Internet: Network connecting devices,			
		Topologies,			
		• HTTP,			
		HTTPS DNS,			
		• Hub,			
		• Switches,			
		• Router,			
		Repeator, Firewalls			
V	World Wide Web	WWW and Web Browsers Introduction,			
		• Objectives,			
		• Concept of internet,			
		Overview of search engines,			
		Popular search engines in use,			
		Surfing the web and websites.			

Suggested Readings:

- Computers and Beginners by Jain, V.K.;
- Computer Fundamentals by Anita Goel, Pearson.

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Subject: Basics of Computer lab Subject Code: CSE-301L

Objectives: Build basic technical skills and develop any kind of computer application.

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

Learning Outcomes

- State the applications of Computers and understand the basic components of computer.
- Identify & describe various parts of computers like CPU, keyboard, monitor, etc.
- View files, work with files and customize window.
- Able to Differentiate in various operating system.
- Apply the office Applications for the task assigned by the authorities.
- Outline the basics of Networking.
- Make use of Internet and its applications when required.

List of Practical's

- 11. Troubleshooting
- 12. Practical based on to be exposed/shown various components and supposed how to switch on a computer.
- 13. Handling Boot Setup, Installation of Operating System
- 14. WordPad, Notepad, Sticky Note, Snipping tool, Paint
- 15. Ms Word
- 16. MS-Excel- Creating charts, Creating tables
- 17. MS-PowerPoint
- 18. Case study on Operating systems (Windows/ Ubuntu/ Android/iOS)
- 19. Networking
- 20. Sending E-mails

Suggested Readings:

- 1. Introduction to Information Technology, Leon Tech World by Leon and Leon
- 2. Foundations of Computing, BPB Publiction by Sinha, Kr. Pradeep and Preeti Sinha;
- 3. Word Processing and Typing by Sharon Spencer, Heinemann.
- 4. MS Office by S.S. Srivastava, Firewall Media.
- 5. Microsoft Office 2010 by Bittu Kumar, V & S Publications
- 6. Data Communication and Networking by Behrouz.A. Forouzan, McGraw Hill

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Subject: Fundamental of Industrial Management

Subject code: IMS-301

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Course Objectives:

- Understanding the knowledge of Quality Control, inspection and quality assurance management used in the organization.
- Develop the skill for using tool and techniques for quality in Industry
- Apply elementary knowledge of quality concepts for quality assurance.

Learning Outcome:

- Students will be able to understand the daily management system related to Quality in the shop floor.
- Student will able to solve different type of problems in their manufacturing processes.
- Ensure implementation of 5S activities at the shop floor/ office area.
- Students will able to apply 5S and safety in their work place.

Unit-1

Concept of Quality:

- 1.1Quality: Definition, History, Importance
- 1.2 Introduction to Quality Control.

Unit-II

Organizational Aspects of Quality Assurance:

- 2.1 Quality Assurance (QA): Introduction, Definition, QA in different stages, Quality Planning.
- 2.2 ISO: Introduction, Benefits of ISO.
- 2.3 ISO 9001, Benefits of ISO 9001.

Unit-III

Problem solving tools and techniques:

- 3.1Definition of a problem
- 3.2 Type of problems, classification of problems
- 3.3 Problem solving tools: Introduction to Cause and effect diagram, Histogram, Pareto charts,

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Unit-IV

Total Quality Management:

- 4.1 Basic concept of TQM, features of TQM
- 4.2 principles of TQM
- 4.3 Concept of TPM
- 4.4 Quality allied concept: KAIZEN, Poke yoke

Unit-V

5 S and Safety:

- 5.1 Detailed concept of 5S and safety used in Industries
- 5.2 Integrated Management system

Suggested Readings:

- 3. Total quality Management by L.Sganthi & Anand A. Samuel, PHI Publication.
- 4. Total quality Management by Poornima M Charantimath, Pearson Publication.

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Subject: Fundamentals of Industrial Management lab

Subject code: IMS-301 L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

List of Experiments

- **1**. Draw and Demonstrate the process flow diagram
- 2. Draw and demonstrate Pareto diagram
- 3. Draw and Demonstrate cause and effect diagram

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Semester: Third

SUBJECT: MOOC Course (Manufacturing Process Technology I and II)

CODE: MC-401

CATEGORY: General Education Component

Credit	Hours	Marks		
2	30	I	Е	То
		30	70	100

Unit	Торіс	Key Learning
I	Basics of Manufacturing Processes	• Introduction, History of Manufacturing Process, broad classification, Introduction to non-conventional processes, Stress- strain diagram for different types of materials, basic material properties,
II	Introduction to Casting Process	• Introduction to casting, types of pattern and moulds, pattern allowances, mould making procedure, introduction to gating system.
III	Machining Processes	• Introduction, basic machining processes- turning, milling, drilling, mechanism of chip formation, types of chip produced in metal cutting, tool life: wear and failure, Taylor's tool life equation.
IV	Advanced Machining Processes	 Introduction and Classification, Introduction to- Abrasive Jet machining process, Ultrasonic machining process, Electrochemical machining process, Electric Discharge Machining.
V	Metal forming processes	• Introduction, Metal forming processes-rolling, forging, extrusion and drawing. Sheet metal working processes.

Text Book:

• Fundamentals of Modern Manufacturing: Materials, Processes, and Systems by Mikell P. Groover

Reference Books

- Manufacturing Engineering and Technology, 4e by Kalpakjian
- Manufacturing Science by Amitabha Ghosh and Mallick

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SUBJECT: MOOC Course (Industrial Best Practices)

CODE: MC-402

CATEGORY: General Education Component

Credit	Hours	Marks		
2	30	I	Е	То
		30	70	100

Unit-1: Types of Maintenance

Planned & unplanned maintenance, Break down maintenance, Corrective maintenance, Routine maintenance, Preventive maintenance, Predictive maintenance, condition based maintenance system & Design-out maintenance.

Unit-2: Condition Monitoring

Primary & Secondary signals, on-line & Off-line monitoring, Visual & Temperature monitoring, leakage monitoring, lubricant monitoring, corrosion monitoring, noise/ sound monitoring. Smell/ odour monitoring.

Unit-3: Lean Manufacturing

Objectives of lean manufacturing-key principles and implications of lean manufacturing Traditional Vs lean manufacturing, Lean benefits, Value creation and waste elimination.

Unit-4: Eagile manufacturing

Types of Production, The Agile Production Paradigm, History of Agile Manufacturing, Agile Manufacturing Vs Mass Manufacturing, Agile Manufacturing Vs Mass Customization.

Unit-5: Supply chain management

Concept of supply management and SCM, Importance of supply chain flows, Value chain, Elements of supply chain efficiency, Key issues in SCM, Decision phases, Supply chain integration, Uncertainties in supply chain

Semester: Fourth

Subject: CAD lab

Subject Code: ME-401L

Credit	Hours	Marks		
4	120	I	Е	То
		70	30	100

List of Experiments

- 5. Introduction to Computer Aided Drafting (2D) commands of any one software (Auto CAD, Soild works, Unigraphics etc.).
 - 5.1 Concept of Auto CAD, Tools bars in CAD software, coordinate system, snap, grid and ortho mode (Absolute, Relative and Polar), setting of units and layout.
 - 5.2 Drawing commands-point, line, arc, circle, ellipse
 - 5.3 Editing commands-scale, erase, copy, stretch, lengthen and explode
 - 5.4 Dimensioning and placing text in drawing area
 - 5.5 Sectioning and hatching
 - 5.6 Inquiry for different parameters of drawing entity
 - 5.7 Creat layers within a drawing
 - 5.8 Specifying geometrical dimensioning & tolerancing (GD & T) parameters in drawing
- 6. Details and assembly drawing of the following using drafting software (2D)
 - 6.1 Stepped pulley, V-belt pulley
 - 6.2 Flanged coupling
 - 6.3 Machine tool holder
- 7. Isometric Drawing by using CAD using any part modelling software (3D)

Drawing of the following on computer

- (f) Cone
- (g) Cylinder
- (h) Cube
- (i) Spring
- (j) Isometric view of objects
- 8. Introduction to any part modelling software (Pro-E, Solid works, Auto CAD, Unigraphics, Catia etc.)

Introduction to Sketcher, Sketch entities, sketch tools, blocks, dimensioning

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- 8.1 part modelling tools:
 - 8.1.1 Creating loft features
 - 8.1.2 Creating extrude features creating revolve creating swept
 - 8.1.3 Creating reference- points, axix, coordinates
 - 8.1.4 Creating curves
 - 8.1.5 Creating fillet features
 - 8.1.6 Inserting Hole types
 - 8.1.7 Creating Chamfer
 - 8.1.8 Creating Shell
 - 8.1.9 Creating Rib
 - 8.1.10 Environment & utilities- Working with views and manipulating views
 - 8.1.11 Create parts e.g. Piston, pin, bolts and nuts, fixture, jig parts, washer, rings, gaskets etc.

List of books

- 3. Auto CAD 2000 by Ajit Singh, TMH, New Delhi
- 4. Engineering drawing with AutoCAD by T.Jeyapooran; Vikas publishing house, Delhi

Subject: CNC machines & Automation

Subject Code: ME-404

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Unit-1: Introduction

Introduction to NC, basic components of NC, MCU, input devices, advantages/ disadvantages of NC machine over conventional machines, CNC & DNC, their types, their advantages, disadvantages and applications, selection of parts to be machined on CNC machines, problems with conventional NC.

Unit-2: System Devices

Control system, feedback control classification (open & close loop), Actuators, transducers and sensors, characteristics of sensors, techpmeter, LVDT, opto-interrupters, potentiometers for linear and angular position, encoder and decoder, axis drive, other classification of CNC machines-feedback, motion, positioning.

Unit-3: Problems in CNC machines

Common problems in mechanical, electrical, pneumatic, electronic and PC components of CNC machines, diagnostic study of common problems and remedies, use of on-line fault finding diagnosis tools in CNC machines, methods of using discussion forums, environmental problems.

Unit-4: Automation and NC system

Automation, suitability of production system to automation, types, emerging trens in automation, automatic assembly, manufacture of printed circuit boards, manufacture of integrated circuits, overview of FMS, AGV, ASRS, group Technology, CAD/CAM and CIM, Automated identification system, concept of AI, Robotics, nomenclature of joints, motion.

Unit-5: Part programming

Part programming and basic procedure of part programming, NC blocks, part programming formats, simple programming for rational components (point to pint, straight line, curved surface), tool off sets, cutter radius compensation and wear compensation.

Text Book:-

- 4. CNC Machines by By B. S. Pabla, M. Adithan(First Edition), New Age International (P) Ltd.
- 5. CNC Machines and Automation Paperback 2014, by Khushdeep Goyal, Katson Books
- 6. CNC Machines by Sandeep Bajaj, Ishan Publication

Reference Book:-

CNC Technology & Programming by Tilak Raj, DhanpatRai Publication

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Subject: Fundamentals of CNC Machines Lab

Subject Code: ME-502L

Credit	Hours	Marks		
4	120	I	Е	То
		70	30	100

Objectives

To make students in depth knowledge about CNC Machines, Machine setting, Tools used, tool offset and setting of CNC Machines.

Learning Outcomes

- 1.To be able to differentiate between conventional & CNC Machine in respect to working, components, operation.
- 2. To understand setting up of tooling for CNC. One should have knowledge of types of cutting tools & tool material used.
- 3. To understand tool & work holding devices used & locating principle
- 4. To take tool offsets and work-offset on CNC machine.

List of Experiments

- 1. Introduction to CNC and Understanding of Panel board.
- 2. Types of programs like Fanuc, Siemens, Mitsubishi, Allen Bradley etc.
- 3. Movement of Axis, tool change, use of hands wheel, Jog and manual data input.
- 4. Study of ATC with demonstration and Setting and adding new tool in ATC.
- 5. Practically finding out tool parameters on tool presetter machine.
- 6. Finding out coordinates for work and tool.
- 7. Performing tool offset for milling machine.
- 8. Performing Work offset for milling machine
- 9. Performing tool offset for Lathe machine.
- 10. Performing Work offset for Lathe machine.

Process

- 1. Interpretation and understanding of the component Drawing
- 2. To conceptualize the process based on location points, resting points and clamping points. Which surfaces and operations (drilling, milling, tapping, boring, reaming, to be done.

- 3. Writing down detail process operation by operation using different jigs and fixtures as conceptualized.
- 4. Organising fixtures tools, toolings, material for machining the component.

Preparing machine for production

- 1. Select or write the program for machining the component.
- 2. Arranging the tools and setting them on presenters.
- 3. Loading the tools on Auto tool changer as per the program
- 4. Load the fixture

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Subject: Basics of Electrical and Electronics Engineering

Subject Code: EE-401

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Objectives

• Provide quality electrical engineering knowledge with extensive hands-on and laboratory experience.

Learning Outcomes

- Outline various electrical quantities and their units.
- Able to derive Ohm's Law and make use of its applications.
- Able to understand the concept of AC circuits
- Able to understand the basic concept of semiconductor materials.
- Outline the various concepts of SMPS, inverter & UPS.

Unit	Торіс	Key Learning	
I	Basic Electrical	Basic concept of charge,	
	Quantities	• current,	
		• voltage,	
		• resistance,	
		• power,	
		energy and their units,	
		Conversion of units of work,	
		power and energy from one form to another	
II	DC Circuits	Ohm's Law, Series – parallel resistance circuits,	
		calculation of equivalent resistance,	
		Kirchhoff's Laws and their applications	
III	AC Circuits	Concept of AC Generation,	
		Difference between AC and DC,	
		Concept of alternating current and voltage,	

		 equation of instantaneous values, 		
		• equation of instantaneous values,		
		• average value, r.m.s value, form factor, power factor etc.,		
		• A.C. Series Circuits with (i) resistance and inductance		
		(ii) resistance and capacitance and (iii) resistance		
		inductance and capacitance		
		•		
I	W Basics of Semiconductor	Semiconductor materials,		
		Metals and Semiconductors and Photo-electric emission.		
		N-type and P-type semiconductor,		
		PN junction diode,		
		Forward & Reverse bias,		
		Zener diode.		
,	V Power supply	Introduction and Working of Switched Mode Power		
		Supply (SMPS),		
		Voltage Regulator,		
		Introduction to Inverters and UPS.		
1	1			

Suggested Readings:

- Electrical Technology by BL Theraja, S Chand and Co, New Delhi.
- Basic Electrical and Electronics Engineering by SK Sahdev; Dhanpat Rai and Sons, New Delhi.
- Experiments in Basic Electrical Engineering by SK Bhattacharya, KM Rastogi; New Age International (P) Ltd.; Publishers New Delhi.

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Subject: Basics of Electrical and Electronics Engineering lab

Subject Code: EE-401L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	100

Objectives: Provide quality electrical engineering knowledge with extensive hands-on and laboratory experience.

Learning Outcomes

- Outline various electrical quantities and their units.
- Able to derive Ohm's Law and make use of its applications.
- Make use of the capacitors and use them in series and parallel connection.
- Able to understand the electromagnetic effects and its laws.
- Outline the various concepts of AC Circuits and its connection with resistance, inductance and capacitance.

List of Experiments

- 10. Verify that resistance of conductor is directly proportional to resistivity and length and inversely proportional to cross- sectional area of the conductor
- 11. Verification of Ohm's Law
- 12. Study of series resistive circuits
- 13. Study of parallel resistive circuits.
- 14. Verification of Kirchhoff's current and voltage laws applied to DC circuits
- 15. Study of current, voltage and resistance measurement using of Multi-meter
- 16. Verification of Faraday's Laws of electromagnetic induction.
- 17. Study of SMPS Circuit.
- 18. Study of V-I Characteristic of Diode

Suggested Readings:

- Electrical Technology by BL Theraja, S Chand and Co, New Delhi.
- Basic Electrical and Electronics Engineering by SK Sahdev; Dhanpat Rai and Sons, New Delhi.

• Experiments in Basic Electrical Engineering by SK Bhattacharya, KM Rastogi; New Age International (P) Ltd.; Publishers New Delhi.

Subject: Applied Physics
Subject Code: PHY-401

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Learning Outcomes:

- To impart fundamental knowledge in the areas of scalar and vector quantities, basic laws of science, magnetism and electrical concepts.
- To apply fundamental knowledge in the area of Magneto-static and electro-magnetism.
- At the end of the course the students are familiar with the basic principles and applications of physics in various fields

Unit Number	Key Learning	
Unit-I Physical	Physical quantities, units, systems of units – CGS, MKS and SI,	
quantities, Units	dimensions and dimensional formula, Principle of Homogeneity,	
and Dimensions,		
Vectors and	representation of a vector, Resolution of vectors, Rectangular	
scalars:	components of vectors, Dot Product and Cross Product of vectors,	
	Simple numerical	
Unit-II Newton's	Motion along a Straight Line, Distance and displacement, Speed and	
Laws of Motion,:	velocity, average velocity, acceleration, Introduction of force	
Unit-III Work,	Laws of motion, momentum, conservation of momentum, Work done	
Energy and Power	by force, negative work and positive work, Energy, Power, Kinetic	
	and potential energy, Laws of conservation of energy, Work energy	
	theorem.	
Unit-IV	Keplar's laws of planetary motion. The universal law of gravitation,	
Gravitation	Acceleration due to gravity and its variation with altitude and	
	depth.Gravitational potential energy and gravitational potential.	
	Escape velocity. Orbital velocity of a satellite. Geo-stationary	
	satellites.	
Unit-V	Thermal equilibrium and definition of temperature (zeroth law of	
Thermodynamics	thermodynamics). Heat, work and internal energy. First law of	
·	thermodynamics. Isothermal and adiabatic processes, Second law of	
	thermodynamics: reversible and irreversible processes. Heat engine	
	and refrigerator	

Recommended Books:-

1. Halliday and Resnick (2013), 'Fundamentals of Physics', Wiley Eastern Limited, 10th Edition

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2. 'Modern Engineering Physics', S. Chand Publications

Subject: Applied Physics Lab

Subject Code: PHY-401L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

- 10. Measurement of volume of a solid/hollow cylinder by Vernier Caliper.
- 11. Measurement of cross-sectional area of a wire by Screw Gauge.
- 12. Measurement of radius of curvature of a spherical surface by a Spherometer.
- 13. Calibration of a meter scale by using travelling microscope.
- 14. Determination of co-efficient of Friction by inclined Plane Method.
- 15. Determination of g by simple pendulum.
- 16. Determination of Moment of Inertia using a fly wheel.
- 17. Tracing of Lines of force due to a bar magnet with N-pole pointing North & N-pole pointing South and locate the neutral points.
- 18. Verification the laws of resistance by connecting two given standard resistances in series & in parallel using Ohm's Law.

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Estimating & Costing

Subject Code: IMS-401

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Unit-1: Introduction

definition of estimation, importance, aims and functions of estimating- cost accounting, purposes of cost accounting, comaprision of estimating and costing, estimating procedure, cost estimators and their qualifications, types of estimates, constituents of job estimates, cost of production, selling price, capital investment, rate of return (ROR) on investment.

Unit-2: Elements of costing

Definitions, objectives, elements of cost, components of costs, overhead expenses-factory expenses, depreciation causes, methods of calculation of depreciation cost, selling and distributions overheads and methods of allocation of overhead charges, procedure for costing.

Unit-3: Fundamentals of estimating

Objectives of cost estimating, functions of cost estimating, organization of estimating department, principal factors in estimating, miscellaneous allownaces, estimating procedures, qualities of estimator.

Unit-4: Estimation of material cost

Estimation of volumes, weights and cost of material for items like pulleys, spindle, lathe centre, fly wheel, crank shaft and similar items

Unit-5: Estimation of machine shop

Set up time, operation time, handling time, machining time, tear down time, allowances, personal, fatigue, tool checking/sharpening /changing, unit operation time, operations for different tools materials and product materials, estimation of time for various operations machining operations-turning, drilling, boring, tapping, shaping, planning, milling and grinding.

List of suggested books

- 4. Mechanical estimating and costing by TTTI madras, TMH
- 5. Mechanical estimating and costing by BP Sinha, TMH

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6. Production and costing by GBS, Narang and V. Kumar, Khanna publishers, New Delhi

Subject: EVS

Subject Code: EVS-401

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Objectives:

Create awareness between the students about our ecosystem, related problems and our role in that.

Learning Outcomes:

- Encourage to solve the environment related problems and Make other people aware about environment problems
- Comply with the safety policies of ecosystem and environment
- Identify and recommend the opportunity for improving the environment hazards to the organization and society
- Report the polices and procedure need to adapt for environmental safety
- Create awareness among the employees and the society regarding the hazards of environmental pollution.

Unit	KEY LEARNING		
Unit-I	Definition, Scope and Importance, Natural Resources, Forest		
Understanding our	Resources, Water Resources, Mineral Resources, Energy		
Environment	Resources, Food Resources, Land Resources.		
Unit-II	What is Ecosystem, Habitat and ecological niche, interaction		
Living things in Ecosystem	of species with each other, adapting to environment, bio		
	geographic zones of India, Energy flow in ecosystem, cycling		
	of materials, Kinds of ecosystem.		
Unit-III	The atmosphere, layers of the atmosphere, climate,		
Atmosphere and Climate	greenhouse effect, theOzone layer, deforestation, soil erosion		
Unit-IV	Causes of urbanisation, Manifestations of Urbanisation,		
Urbanisation	social economic and environmental problems in urbanisation		
	Agriculture, unsustainable		

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	patterns of modern industrialised agriculture, green				
	revolution.				
Unit-V	Causes of Air pollution, major air pollutants, classification of				
Environmental Pollution	air pollutants,				
	thermal inversions, photochemical smog, acid preparation in				
	air, impact of				
	Air Pollution.				

Field work

- Visit to a local area to document environmental assets river/forest/grassland/hill/mountain
- Visit to a local polluted site-Urban/Rural/Industrial/Agricultural
- Study of common plants, insects, birds.
- Study of simple ecosystems-pond, river, hill slopes, etc.

Recommended Books

Text Books

E-book:https://ugc.ac.in/oldpdf/modelcurriculum/env.pdf

Reference Books

- 1. Industrial Safety and Health management" Pearson Prentice Hall, 2003 by C.RayAsfahl
- 2. National Safety Council, "Accident Prevention Manual for Industrial Operations", N. S. C. Chicago, 1988.
- 3. Industrial Accident Prevention" McGraw-Hill Company, New York, 1980 by Heinrich H.W.

Subject: Applied Mechanics

Subject Code: ME-403

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Unit-1: Introduction

Concept and definition of engineering mechanics, statics, dynamics, application of engineering mechanics in practical fields, different systems of units (FPS, MKA and SI) and their conversions from one form to another forms e.g. density, force, pressure, work, power, velocity, acceleration (simple numericals), fundamentals and derived units.

Unit-2: Laws of forces

Definition and types of forces, point/concentrated force, uniform distributed force, effect of force, characteristics of force, different force systems, principle of transmissibility of forces, law of super-position

Composition and resolution of coplanar concurrent forces, resultant force, method of composition of forces, laws of forces, triangle law of forces, polygen law of forces, free body diagram, Equilibrium force and its determination, lemi's theorem.

Unit-3: Friction

Definition and concept of friction, coefficient of friction, angle of friction, angle of repose, equilibrium of a body lying on a horizontal plane, equilibrium of a body lying on a rough inclined plane.

Unit-4: Simple Machines

Definition of simple and compound machine, definition of load, effort, velocity ratio, mechanical advantage and efficiency of a machine and their relationship, laws of machines, Definition of ideal machine, reversible and self locking machine, determination of maximum mechanical advantage and maximum efficiency, system of pulleys (first, second, third system of pulleys), determination of velocity ratio, mechanical advantage and efficiency, working principle and application of wheel and axle, simple screw jack and worm and worm wheel, expression for their velocity ratio and field of their application.

Unit-5: Moment

Concept of moment, moment of force and uits of moment, principle of moment and its applications (lever-simple and compound), parallel forces (like and unlike parallel forces), calculating their resultant, concept of couple, its properties and effects, general conditions of equilibrium of bodies under coplanar forces.

Suggested Book

- 1. Engineering Mechanics by V. Jayakumar and M. Kumar, PHI
- 2. Engineering Mechanics", D. P. Sharma, PHI
- 3. Engineering Mechanics", M. V. Sheshagiri Rao, and D. Rama Durgaiah, University Press

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Applied Mechanics lab

Subject Code: ME-403L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

- 6. To verify the forces in different members of jib crane
- 7. To find the mechanical advantage, velocity ratio, and efficiency in case of an inclined plane.
- 8. To verify the reaction at the supports of a simple supported beam
- 9. To find the mechanical advantage, velocity ratio, and efficiency of a screw jack.
- 10. To determine the coefficient of friction between three pairs of given surface.

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Semester: Fifth

Subject: Project (Live)
Subject code: PRO-501

Some of the suggested project activities are given below;

- 1. Projects connected with repair and maintenance of machines
- 2. Estimating and costing of projects
- 3. Design of jigs/ fixtures
- 4. Projects related to quality control
- 5. Projects work related to increasing productivity
- 6. Projects related to installation, calibration and testing of machines
- 7. Projects related to wastage reduction
- 8. Projects related to fabrication
- 9. Energy efficiency related projects
- 10. Projects related to improving an existing system

Note: Each student has to take one project individually and one to be shared with a group of four-five students depending upon cost and time involved. There is no binding to take up the above projects as it is only a suggestive list of projects.

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Semester: 6th

Subject: CAD/ CAM lab

Subject Code: ME-501L

Credit	Hours	Marks		
4	120	I	Е	То
		70	30	100

- (i) Introduction to NX7: Introduction to Nx7, use interface overview, file operations, sketcher task environment, WCS, creating a sketch.
- (j) Constraining sketches: Sketch options, geometric constrains, dimensional constraints
- (k) Solid Modeling I: Sketch operations, Editing sketches, extrude, revolve, hide/show
- (l) Datums: Datum planes, datum axes, datum coordinate systems
- (m) Solid Modeling II: Holes Pre-NXS, holes the new way, grooves, slots, chamfers, edge blends
- (n) Object Replication: Instance features, mirror features, mirror body, sweep along guide, tube, threads
- (o) Swept features: Swept features, helical gear project, mouse cover project, gasket project
- (p) Solid Modeling III: Editing features, editing position, boss, pocket, pad, draft

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Introduction to Jigs & Fixtures

Subject Code: ME502

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Unit-1: Jigs and Fixtures

Concept of jigs and fixtures, need and advantages, concept of interchangeability, classification of jigs and fixtures

Unit-2: Location and Clamping devices

Basic principles of location, 3-2-1 principle of location, location for various services, location methods and devices, concept of clamping and various clamping devices

Unit-3: Drilling jigs

Definition of drilling jigs, Drilling jigs, Drilling bushes & their function, types of drilling jigs such as box type, channel jig, latch jig, indexing jig.

Unit-4: Fixtures

Introduction to fixtures, types of fixtures such as milling fixtures (single piece, gang milling), lathe and boring fixtures, grinding and welding fixtures, application of pneumatic in jigs and fixtures

Unit-5: Limit Gauges

Introduction to plain limit gauges, classification of limit gauges such as plug, ring & snap gauges, brief description of thread gauges, material selection, Taylor's principle of maximum and minimum material condition, Go and Not go ends of gauges and selection of gauges for inspection.

List of books

- 4. Prakash H Joshi, Press tools design & construction, wheeler publisher
- 5. Fundamentals of tool design by Donaldson
- Production Engineering & Design by Surender Kr & Umesh Chandra, Satya Parkashan, New Delhi

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: CNC Programming lab

Subject Code: ME-503L

Credit	Hours	Marks		
4	120	I	Е	То
		30	70	100

- 5. Write the NC program for 4 holes to be drilled on 10mm thick plate in symmetry using CNC milling
- 6. Write NC program with subroutines, Do-loops for component to be machined.
- 7. Use of software for turning operations on CNC turning center.
- 8. Use of software for milling operations on machine centres.

Subject: Materials and Metallurgy

Subject Code: ME-504

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Unit-1: Introduction

Overview of various engineering materials and applications, importance, classification of materials, difference between metals and non-metals, physical and mechanical properties of various materials, present and future needs of materials.

Unit-2: Crystallography

Fundamentals, crystalline soild and amorphous soild, unit cell, space lattice, arrangement of atoms in SCC, BCC, FCC and HCP crystals, number of atoms per unit cell, atomic packing factor, coordination number.

Deformation- Overview of deformation behaviour and its mechanisms, elastic and plastic deformation, behaviour of materials under load and stress-strain curve, failure mechanism-Overview of failure modes, fracture, fatigue and creep

Unit-3: Metallurgy

Introduction, cooling curves of pure metals, dendritic solidification of metals, effect of grain size on mechanical properties, binary alloys, thermal equilibrium diagrams, lever rule, solid solution alloys

Uint-4: Metals and Alloys

Ferrous metals: Different iron ores, flow diagram for production of iron and steel, allotropic forms of iron, Alpha, Delta, Gamma, basic process of manufacturing of pig iron and steel making.

Cast Iron; properties, types of cast iron, manufacturing and their use.

Steels: plain carbon steels and alloy steel, classification of plain carbon steels, properties and application of different types of plain carbon steel, effect of various alloying elements on

properties of steel, uses of alloy steels (high speed steel, stainless steel, silicon steel, spring steel. Non-ferrous materials; properties and uses of Copper, Aluminium and their alloys

Unit-5: Heat Treatment

Definition and objectives of heat treatment, iron carbon equilibrium diagram, different microstructures of iron and steel, formation and decomposition of Austentite, Martensitic transformation. Various heat treatment processes-hardening, tempering, annealing, normalizing, surface hardening, carburising, nitriding, cyaniding, hardenability of steels, types of heat treatment furnaces (only basic idea), measurement of temperature of furnaces.

List of suggested books

- 3. Text book of material science by RK Rajput, Katsons pub., Kudhiana
- 4. Text book of materials science by VK manchanda and GBS Narang, z\Khanna publishers, New Delhi

Subject: Materials and Metallurgy lab

Subject Code: ME-504 L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

- 6. Classification of about 25 specimens of materials/machine parts in to
 - (v) Metals and non-metals
 - (vi) Metals and alloys
 - (vii) Ferrous and non-ferrous metals
 - (viii) Ferrous and non-ferrous alloys
- 7. Study of a metallurgical microscope and a specimen polishing machine
- 8. To anneal a given specimen and find out difference in hardness as a result of annealing.
- 9. To normalize a given specimen and to find out the difference in hardness as a result of normalizing.
- 10. To harden and temper a specimen and to find out the difference in hardness due to tempering.

Subject: Hydraulics & Pneumatics

Subject Code: ME-505

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Unit-1: Introduction

Introduction to hydraulics and pneumatics, fluid, types of fluid, properties of fuild-mass density, weight density (specific weight), slecific volume, capillarity, specific gravity, viscosity, compressibility, surface tension, kinematic viscosity and dynamic viscosity and their units

Unit-2: Pressure and Measurement

Concept of pressure, intensity of pressure, static pressure and pressure head, types of pressure (atm. Pressure, guage pressure, absolute pressure)

Pressure measuring devices-Manometers and Mechanical Guages, Manometers- Pizometers, simple U-tube manometer, Inverted U-tube manometers, construction, working and application, Mechanical Gauges- Bourdon tube pressure gauge, diaphragm pressure gauge, dead weight pressure gauge, construction, working and applications, statement of Pascal's law and its applications.

Unit-3: Flow of fluids

Types of fluid flow- steady and unsteady, uniform and non-uniform, laminar and turbulent, rate of flow and its units, continuity equation of flow, hydraulic energy of a flowing fluid, total head, Bernoulli's theorem statement (without proof), and its applications, discharge measurement with the help of Venturimeter, Orifice meter, Pitot tube, limitations of Bernoulli's theorem. Pipe and pipe flow- loss of head due to friction- Chezy's equation and Darcy's equation of head loss (without proof), Reynold's number and its effect on pipe friction.

Unit-4: Hydraulic machines

Description, operation and application of- hydraulic press, hydraulic jack, hydraulic brake, hydraulic door closer

Unit-5: Oil power hydraulic and pneumatic system

Introduction to oil power hydraulic and pneumatic system, relative merits and demerits as oil power hydraulic and pneumatic system, industrial applications of oil power hydraulic and pneumatic system, basic components of hydraulic system, definition and functions of each component in a hydraulic circuit, hydraulic oils-classification and their properties, seals and packing-classification of seals, sealing materials, maintenance of hydraulic system-common faults in hydraulic system, simple visual checks of oil, causes of contamination, preventive measures

Basic components of pneumatic systems, definition and functions of each component in a pneumatic circuit necessity of filter, regulator and regulators (FLR)

Common problems in pneumatic systems, maintenance schedule of pneumatic systems.

List of suggested books

- 4. Fluid mechanics by K.L. Kumar, S. Chand and Co. ltd., New Delhi
- 5. Hydraulics and Fluid Mechanics by R.S. Khurmi, S. Chand & Co. Ltd., New Delhi
- 6. Fluid Mechancs by Dr. A.K. Jain, Khanna Publisher

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Hydraulics & Pneumatics lab

Subject Code: ME-505L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

List of practical

- 8. Measurement of pressure head by using
 - (iii)Piezometer tube
 - (iv)Simple U-tube manometer
- 9. Verification of Bernoulli's theorem
- 10. Measurement of flow by using venturimeter
- 11. To find the value of coefficient of discharge for a venturimeter
- 12. To find the value of coefficient of friction for a pipe
- 13. Study of hydraulic circuit of any available machine or working model
- 14. Study of pneumatic circuit of any available machine or working model

Subject: Plant maintenance and material handling

Subject Code: ME-506

Credit	Hours	Marks		
4	60	I	Е	То
		30	70	100

Unit-1: Introduction

Necessity and advantages of testing, repair and maintenance, common instruments required for testing, significance of B-T curve in the life span of machine tool, acceptance test for machine tools, economic aspects, manpower planning and materials management, Fits and Tolerances-common fits and tolerances used for various machine parts.

Unit-2: Testing of machines

Testing equipment, dial gauge, mandrel, spirit level, straight edge, auto collimator, recaliberation of measuring instruments like Vernier calliper, testing methods-geometrical/alignment test, performance test, testing under load, run test, vibrations, noise.

Unit-3: Repairing

Common parts which are prone to failure, reasons of failure, repair schedule, parts that commonly need repair such as belts, couplings, nuts and bolts reparing the engines, compressors and boilers

Unit-4: Lubrication system

Lubrication methods and periodical lubrication chart for various machines (daily, weekly, monthly), handling and storage of lubricants, lubricants conditioning and disposal, lubricant and their grades needed for specific components such as gears, bearings and chains, purpose and procedures of changing oil periodically (like gear box oil)

Unit-5: material handling systems

Basic principles of material handling, basic types of material handling equipments and its characteristics, uses and limitations, forklift trucks, selection of material handling equipment, unit load-pallet sizing and loading, conveyor models, AGV systems, Automated storage & retrieval system(ASRS)

List of books

4. Industrial maintenance by HP Harg, S. Chand and company, Delhi

- 5. Installation, testing and maintenance by JS Narang, Dhanpat Rai & Sons, New Delhi
- 6. Plant maintenance Engineering by RK Jain, Khanna Publisher, Delhi

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Subject: Fabrication processes

Subject Code: ME-507

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Unit-1: Welding consumables

Classification of electrodes, functions of electrodes coating, types of coating, classification and coding of heavy coated electrodes, welding fluxes, functions of fluxes, roles of flux in gradients, basicity index, classification of fluxes, characteristics of inert gases used in welding.

Unit-2: Weldability

Definition of weldability, different aspects of welding, weldability tests, weldability of carbon steel, stainless steel and aluminium.

Unit-3: Welding inspection

Visual inspection, tensile and bend test of a weldment as per standard practice, principle and procedure of dye penetant, magnetic particle, ultrasonic and X-ray inspection.

Unit-4: Distortion and residual stresses

Causes of the development of distortion and residual stresses, different methods to control distortion and residual stresses in the weldment.

Unit-5: Safety codes and practices related to welding

Effect and protection from fumes and gases, chromium and Nickel in welding fumes, Radiation, noise shocks, safe storage, handling and use of gas cylinders, eye and face protection for welding and cutting operations.

List of books

- 1. Welding Engineering by Dr. RS parmar, Khanna Publisher, Delhi
- 2. Welding Technology by OP Khanna, Dhanpat Rai & Sons, Delhi

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Fabrication Processes lab

Subject Code: ME-57L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

- 1. To prepare a joint by using the spot welding machine
- 2. To analyse the effect of welding parameters (voltage, welding speed, current etc.) on the weld bead geometry (penetration, bead width etc.)
- 3. To prepare a weldment and perform the tensile and band tes of the same as per standard practice.
- 4. To inspect a given weld joint by using penetrant test.

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Strength of Materials

Subject Code: ME-508

Credit	Hours	Marks		
3	45	I	Е	То
		15	35	50

Unit-1: Stresses and Strains

Concept of stress and strain, concept of load, stresses and strain, tensile, compressive and shear stresses and strains, concept of Elasticity, Elastic limit and limit of proportionality, Hook's law, Poisson ratio, longitudinal and circumferential stresses in seamless thin walled cylindrical shells (derivation not required)

Unit-2: Bending stresses

Concept of bending stress, theory of simple bending, use of equation f/y=M/I=E/R, concept of moment of resistance, bending stress diagram, calculation of maximum bending stress in beams of rectangular, circular, and T-section.

Unit-3: Columns

Concept pf column, modes of failure, types of columns, buckling load, crushing load, slenderness ratio, factors effecting strength of a column, end restraints, effective length, strength of column by Eular formula without derivation, simple numerical problems

Unit-4: Torsion

Concept of torsion difference between torque and torsion, use of torque equation for circular shaft, comparison between solid and hollow shaft with regard to their strength and weight, power transmitted by shaft, simple numerical problems

Unit-5: Springs

Closed coil helical springs subjected to axial load and impact load, stress deformation, stiffness and angle of twist and strain energy, proof resilience, laminated spring (semi elliptical type only), determination, simple numerical problems.

List of Books

- 1. SOM by RS Khurmi, S. Chand & Co., New Delhi
- 2. SOM by Birinder Singh, katson publishing house, New Delhi

SHRI VISHWKARMA SKILL UNIVERSITY, PALWAL

Subject: Strength of materials lab

Subject Code: ME-508L

Credit	Hours	Marks		
1	30	I	Е	То
		35	15	50

- 1. Tensile test on bars of mild steel
- 2. Bending tests on a steel bar
- 3. Impact test on metals (a) Izod test (b) Charpy test
- 4. Torsion test on specimens of different metals for determining modulus of rigidity
- 5. To determine the stiffness of helical spring and to plot a graph between load and extension
- 6. Hardness test on different metals